



SINGLE CYLINDER **KITS**



ARROW
ENGINE COMPANY

 a TRIMAS company



In 1955 Arrow Engine Company opened for business, beginning the tradition of providing premium service and exceptional products to the oil & gas industry, as well as the industrial engine market, throughout the world.

Arrow Engine Company is part of the TriMas Corporation. TriMas consists of 11 business units with 2007 revenues of \$1 billion and maintains a workforce of over 5,000 people at 80 different facilities in 10 countries around the world.

With a consistent focus on our customers' needs, striving to help them grow their business, and producing the most reliable equipment and parts in the industry, Arrow has forged a 54 year tradition of excellence.



Product Code Index

Product Code: AJ AJAX ENGINE & COMPRESSOR PARTS

| | | |
|----------------|--|---|
| ARO-100 | RNG SET(5)XM-2517 5X61/2_WL | 1 |
| ARO-102 | RNG SET(5)XA-3543 61/2X8_CMA | 1 |
| ARO-103 | RNG SET(5)XA-3543-3 61/2X8_CMA | 1 |
| ARO-105 | RING SET(5)XA-3743-3 71/4X8_CMA | 1 |
| ARO-107 | RNG SET(4)XA-3731-3 EA-30, AJAX-COMPRESSOR | 1 |
| ARO-108 | RNG SET (5) XH-1017 71/2X10_CMA | 1 |
| ARO-110 | RNG SET(4)XA-3349 AJAX-COMPRESSOR | 1 |
| ARO-112 | RNG SET(5)XH-4163-A 81/2X10_CMA | 1 |
| ARO-113 | RNG SET(5)XH-4163-A-3 81/2X10_CMA | 1 |
| ARO-114 | RNG SET (4) XA-2943 E-42, AJAX-COMPRESSOR | 1 |
| ARO-115 | RNG SET(4)XA-2943-3 E-42, AJAX-COMPRESSOR | 1 |
| ARO-116 | RNG SET(4)XA-3831 AJAX-COMPRESSOR, DP-60 | 1 |
| ARO-120 | RNG SET(4)XA-3762 AJAX-COMPRESSOR, DP-80, DP-160 | 1 |
| ARO-122 | RNG SET(5)XA-156 DP-70 | 1 |
| ARO-130 | RNG SET(4)XA-2791 DP-230, AJAX-COMPRESSOR, DP-115, DP-125 | 1 |
| ARO-154 | GSKT SET 7.25X8 EA-30, 71/4X8_CMA | 1 |
| ARO-156 | GSKT SET 8.5X10 E-42, 81/2X10_CMA | 1 |
| ARO-157 | GSKT SET 9.5X12 DP60 W/O XA-1717 DP-60 | 2 |
| ARO-158 | GSKT S 11X14 DP70/80 DP-70, DP-80 | 2 |
| ARO-161 | GOV REPAIR KIT OLD STYLE 61/2X8_CMA, E-42, EA-22, EA-30, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA | 2 |

Product Code Index

| | | | |
|--------------------|---|--|----------|
| ARO-162 | GOV REP KIT-NEW STY <i>61/2X8_CMA, E-42, EA-22, EA-30, AJAX-COMPRESSOR, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA</i> | | 2 |
| ARO-163 | MAG DRIVE KIT <i>5X61/2_WL, 61/2X8_CMA, DP-230, DP-300, E-42, EA-22, EA-30, AJAX-COMPRESSOR, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, DP-125, DP-160</i> | | 3 |
| ARO-164 | FAN REPAIR KIT <i>E-42, 81/2X10_CMA</i> | | 3 |
| ARO-166 | RNG SET(4)XA-2943-1 <i>E-42, AJAX-COMPRESSOR</i> | | 3 |
| ARO-172 | RNG SET (4)XA-3523 <i>EA-22</i> | | 3 |
| ARO-173 | RNG SET(4)XA-3523-1 <i>EA-22</i> | | 3 |
| ARO-178 | RNG SET(4)XA-3731-2 <i>EA-30</i> | | 3 |
| ARO-185 | RNG SET 5XH-4163-A-1 <i>81/2X10_CMA</i> | | 3 |
| ARO-186 | RNG SET 5XH-4163-A-2 <i>81/2X10_CMA</i> | | 3 |
| ARO-187 | RNG SET(4)XA-3831-2 <i>DP-60</i> | | 3 |
| ARO-6789-A | GSKT SET 7 1/4X8(See Note) <i>71/4X8_CMA</i> | NO LONGER INCLUDES XA-3782 & XA-3484-A | 3 |
| ARO-6789-B | GSKT SET EA-22 <i>EA-22</i> | | 4 |
| ARO-6789-C | GSKT SET EA-30 <i>EA-30</i> | | 5 |
| ARO-6790 | GSKT SET 81/2X10 <i>81/2X10_CMA</i> | | 5 |
| ARO-6790-A | GSKT SET 7 1/2X10CMA <i>71/2X10_CMA</i> | | 6 |
| ARO-6790-B | GSKT SET E-42 <i>E-42</i> | | 6 |
| ARO-6976 | GSKT SET 5X6 1/2 <i>5X61/2_WL</i> | LESS XA-3963 & XBM-10510 | 7 |
| XA-2693-1-S | MIXER VALVE QTY 8 <i>DP-230, AJAX-COMPRESSOR, DP-115</i> | | 7 |
| XA-2829-S | VLV MIXER SET(7 XA-2829-A) <i>DP-160, DP-70, DP-80</i> | | 7 |
| XSPEC-7456 | FUEL INJ REPAIR KIT <i>DP-160, DP-230, DP-300, E-42, AJAX-COMPRESSOR, 71/2X10_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, DP-125</i> | | 7 |

Product Code Index

| | | |
|---------------------|---|----------|
| XSPEC-7456-A | FUEL INJ REPAIR KIT <i>EA-22, EA-30, AJAX-COMPRESSOR, 61/2X8_CMA, 71/4X8_CMA</i> | 8 |
| XYAE-2065 | GOV YOKE SHAFT KIT <i>E-42, EA-22, EA-30, 61/2X8_CMA, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, DP-60, DP-70, DP-80, DP-115, AJAX-COMPRESSOR</i> | 8 |

Product Code: **AS** **ARROW ENGINE STARTER**

| | | | |
|------------------|--|--------------------------------------|----------|
| AES-37 | MALE PLG W/INSUL <i>990 STARTER</i> | USED TO CONVERT CABLES FOR USE W/990 | 9 |
| AES-72-RK | CANNON RECEPT REPAIR KIT <i>5X61/2_WL, 61/2X8_CMA, 71/2X10_CMA, 71/4X8_CMA, 81/2X10_CMA, 990 STARTER, C106, C255, C46, C66, C96</i> | | 9 |
| AES-73-RK | CAN PLG REP KIT <i>990 STARTER</i> | | 9 |

Product Code: **CL** **CLIMAX (ARROW C-SERIES)**

| | | | |
|-------------------|--|--|-----------|
| 176-RK-106 | GOV REPAIR KIT <i>C106</i> | | 10 |
| 176-RK-255 | GOV REPAIR KIT <i>C255</i> | | 10 |
| 176-RK-46 | GOV REPAIR KIT <i>C46, C66, C96</i> | | 10 |
| 222-RK-106 | CYL HD REPAIR KIT <i>C106</i> | | 11 |
| 222-RK-255 | CYL HD REPAIR KIT <i>C255</i> | | 11 |
| 222-RK-46 | CYL HD REPAIR KIT <i>C46</i> | | 11 |
| 222-RK-66 | CYL HD REPAIR KIT <i>C66</i> | | 11 |
| 222-RK-96 | CYL HD REPAIR KIT <i>C96</i> | | 11 |
| 229-RK-46 | INTAKE VLV KIT <i>C46</i> | | 11 |
| 229-RK-66 | INTAKE VLV KIT <i>C66</i> | | 12 |
| 229-RK-96 | INTAKE VLV KIT <i>C96</i> | | 12 |
| 230-RK-46 | VALVE EXHST KIT <i>C46</i> | | 12 |
| 230-RK-66 | VALVE EXHST KIT <i>C66</i> | | 12 |
| 230-RK-96 | VALVE EXHST KIT <i>C96</i> | | 12 |

Product Code Index

| | | |
|---------------------|---|-----------|
| 244-BHK-46 | BREATHER HOSE KIT W/BREATHER C46, C66 | 12 |
| 244-BHK-96 | BREATHER HOSE KIT W/BREATHER C106, C96 | 12 |
| 244-HK-46 | BREATHER HOSE KIT W/FITTINGS C46, C66 | 13 |
| 244-HK-96 | BREATHER HOSE KIT W/ FITTINGS C106, C96 | 13 |
| 247-CK-46 | CONV KIT RCKR ARM 4 15/32" LONG SHAFT C46 | 13 |
| 247-CK-66 | CONV KIT RCKR ARM 5 1/4" LONG SHAFT C106, C66, C96 | 13 |
| 25-46SK | COVER ASSEMBLY SAFETY KIT C46, C66 | 13 |
| 262-LS-RK-66 | INLT MAN REP KIT C66 | 13 |
| 262-LS-RK-96 | INLT MAN REP KIT C96 | 14 |
| 262-MLSRK-46 | MINI MANIFOLD REPAIR KIT C46 | 14 |
| 262-MLSRK-66 | MINI MANIFOLD REPAIR KIT C66 | 14 |
| 262-MLSRK-96 | MINI MANIFOLD REPAIR KIT C96 | 14 |
| 262-MRK-106 | MINI MANIFOLD REPAIR KIT C106 | 15 |
| 262-MRK-46 | MINI MANIFOLD REPAIR KIT C46 | 15 |
| 262-MRK-66 | MINI MANIFOLD REPAIR KIT C66 | 15 |
| 262-MRK-96 | MINI MANIFOLD REPAIR KIT C96 | 15 |
| 262-RK-106 | INLT MAN REP KIT C106 | 15 |
| 262-RK-46 | INLT MAN REP KIT C46 | 16 |
| 262-RK-66 | INLT MAN REP KIT C66 | 16 |
| 262-RK-96 | INLT MAN REP KIT C96 | 16 |
| 332-TSK-46-1 | 1" THERMO SYPHON KIT C106, C46, C66, C96 | 17 |

Product Code Index

| | | |
|----------------------|---|----|
| 356-A-RK-46 | REPAIR KIT FAN NEW STYLE C46 | 17 |
| 356-A-RK-66 | REPAIR KIT NEW STYLE C106, C66, C96 | 17 |
| 356-RK-106 | REPAIR KIT FAN OLD STYLE C106 | 18 |
| 356-RK-46 | REPAIR KIT FAN OLD STYLE C106, C46, C66, C96 | 18 |
| 600-66 | RNG GEAR STRTR ASSY C106, C66, C96 | 18 |
| 600-66-LB | RNG GEAR STRTR ASSY LESS MAG BRKT C106, C66, C96 | 19 |
| 600-96 | RNG GEAR STRTR ASSY C106, C96 | 19 |
| 600-96-LB | RNG GEAR STRTR ASSY LESS MAG BRKT C96, C106 | 20 |
| 905-106 | RING SET 106 C106, C255 | 20 |
| 905-46 | RNG SET 46 C46 | 20 |
| 905-66 | RNG SET 66 C66 | 20 |
| 905-96 | RNG SET 96 C96 | 20 |
| ACE-299-RK-46 | OIL INDICATOR REPAIR KIT OLD STYLE C106, C255, C46, C66, C96 | 21 |
| ANP-K | STICKER KIT ENGINE C106, C255, C46, C66, C96 | 21 |
| G-970-46-HP | OVERHAUL KIT C-46 C46 | 21 |
| G-970-66-HP | OVERHAUL KIT C-66 C66 | 21 |
| GSC-106 | COMPLETE GASKET SET C106 | 22 |
| GSC-255 | GASKET SET C255 | 23 |
| GSC-46 | COMPLETE GASKET SET C46 | 23 |
| GSC-66 | COMPLETE GASKET SET C66 | 24 |
| GSC-96 | COMPLETE GASKET SET C96 | 24 |

Product Code Index

| | | |
|-----------------|---|----|
| OFK-1-46 | OIL FILTER KIT C46 | 25 |
| OFK-1-66 | OIL FILTER KIT C66 | 25 |
| OFK-1-96 | OIL FILTER KIT C106, C96 | 25 |
| OLK-U-46 | KIT UNIVERSAL OIL LINE C46 | 25 |
| OLK-U-66 | KIT UNIVERSAL OIL LINE C66 | 26 |
| OLK-U-96 | KIT UNIVERSAL OIL LINE C106, C96 | 26 |
| SFI-255 | IGNITION STARFIRE W/BRKT C255 | 27 |
| SFI-46 | IGNITION STARFIRE W/BRKT C46 | 27 |
| SFI-66 | STARFIRE IGNITION C-66 W/BRACKETS C46, C66 | 28 |

Product Code: FM FAIRBANKS MORSE, FC & SH

| | | |
|---------------------|--|----|
| 10-C-118 | VALVE EXHAUST COMPLETE F118 | 29 |
| 10-C-208 | VALVE EXHAUST COMPLETE F208 | 29 |
| 10-C-346 | VALVE EXHAUST COMPLETE F346 | 29 |
| 10-C-503 | VALVE EXHAUST COMPLETE F503 | 29 |
| 1141-RK-118 | REPAIR KIT NEW STYLE FAN F118, F208 | 29 |
| 1141-RK-346 | REPAIR KIT NEW STYLE FAN F346, F503 | 29 |
| 1850-118 | REPAIR KIT OLD STYLE FAN F118, F208 | 29 |
| 1850-346 | REPAIR KIT OLD STYLE FAN F346, F503, F739 | 29 |
| 3-BC-RK-118 | CYL HD REP KIT F118 | 30 |
| 3-BC-RK-208 | CYL HD REP KIT F208 | 30 |
| 3-DC-RK1-346 | REPAIR KIT 1 INLET VALVE F346 | 30 |

Product Code Index

| | | |
|---------------------|---|-----------|
| 3-DC-RK1-503 | REPAIR KIT 1 INLET VALVE <i>F503</i> | 30 |
| 3-DC-RK2-346 | REPAIR KIT 2 INLET VALVE <i>F346</i> | 31 |
| 3-DC-RK2-503 | REPAIR KIT 2 INLET VALVE <i>F503</i> | 31 |
| 6-ORS-118 | PSTN RNG SET <i>F118</i> | 31 |
| 6-ORS-208 | PSTN RNG SET O/S <i>F208</i> | 31 |
| 6-RS-118 | PSTN RNG SET <i>F118</i> | 31 |
| 6-RS-208 | PSTN RNG SET <i>F208</i> | 31 |
| 6-RS-346 | PSTN RNG SET <i>F346</i> | 31 |
| 6-RS-503 | PSTN RNG SET <i>F503</i> | 32 |
| 728-RK-118 | STRTR CRANK REPAIR KIT <i>F118, F208</i> | 32 |
| 9-AC-346 | VALVE SUCTION COMP <i>F346</i> | 32 |
| 9-AC-503 | VALVE SUCTION COMP <i>F503</i> | 32 |
| 9-BC-118 | VLV SUC COMP <i>F118</i> | 32 |
| 9-BC-208 | VLV SUC COMP <i>F208</i> | 32 |
| C-749-C-118 | GSKT SET COMP <i>F118</i> | 32 |
| C-749-C-208 | GSKT SET COMP <i>F208</i> | 33 |
| C-749-C-346 | GSKT SET COMP <i>F346</i> | 33 |
| C-749-C-503 | GSKT SET <i>F503</i> | 33 |

Product Code: GP GEMINI PARTS

| | | |
|-----------------|--|-----------|
| A405139 | G26 COMPLETE OVERHAUL GASKET KIT <i>G26</i> | 35 |
| A4061285 | WATER PUMP KIT G-26 <i>G26</i> | 35 |

Product Code Index

| | | |
|-------------------|------------------------------------|-----------|
| A4061293 | GASKET SET HEAD G26 | 35 |
| AGD-751-MK | KIT COMPLETE GOV REPAIR G26 G26 | 35 |
| G-932-G26 | SLEEVE KIT G26 | 35 |
| G-936-G26 | CYLINDER HEAD REPAIR KIT G26 | 36 |
| G-970-G26 | KIT OVERHAUL G26 G26 | 36 |
| G-970-G26L | KIT ENGINE OVERHAUL G26 | 37 |
| HG315737 | Piston Ring Set G26 G26 | 38 |

Product Code: IM CARBURETOR PARTS

| | | |
|------------------|--|-----------|
| 100-RK-46 | KIT 100 SERIES CARB REPAIR C46, C66 | 39 |
| 110-RK-46 | REPAIR KIT 110 SERIES CARB C46, C66 | 39 |
| 200-RK-96 | 200 SERIES CARB REP KIT C106, C96 | 39 |
| 210-RK-96 | 210 SERIES CARB REP KIT C106, C96 | 39 |

Product Code: TD CLUTCH/PTO PARTS

| | | | |
|----------------------|--|--------------------------|-----------|
| C-107-SP-KIT | CLUTCH SERVICE KIT C46, C66 | SINGLE OR DOUBLE BEARING | 41 |
| C-108-HP-KIT | CLUTCH SERVICE KIT C66 | | 41 |
| C-110-HP-KIT | CLUTCH SERVICE KIT C66, C96 | | 41 |
| SP-111-HP-KIT | CLUTCH SERVICE KIT C106, VRG330, VRG330TA | | 41 |

Product Code: TX TEXSTEAM

| | | |
|-------------------|-------------------------------------|-----------|
| 12-GC2RK | REPAIR KIT 1/4 VITON CP12-SERIES | 42 |
| 12-GC2RK-N | REPAIR KIT 1/4 BUNA CP12-SERIES | 42 |
| 12-GC4RK | REPAIR KIT 1/2 VITON CP12-SERIES | 42 |
| 12-GC4RK-N | REPAIR KIT 1/2 BUNA CP12-SERIES | 43 |

Product Code Index

| | | |
|----------------------|--|-----------|
| 13-GC2RK | REPAIR KIT FOR 13 SERIES PUMP <i>CP13-SERIES</i> | 43 |
| ASA-4671 | SPRING KIT 500 SERIES <i>CP500-SERIES</i> | 43 |
| ASA-5055-BA-N | BUNA PKING,O-RINGS <i>CP12-SERIES, CP13-SERIES</i> | 43 |
| ASA-5055-BA-V | O RING KIT VITON W/PC <i>CP12-SERIES, CP13-SERIES</i> | 44 |
| ASA-9001 | HEAD KIT 1/4" BUNA <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 44 |
| ASA-9001-S | SHORT HEAD KIT 1/4" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 44 |
| ASA-9001-TFE | HEAD KIT 1/4" TEFLON <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 44 |
| ASA-9002 | HEAD KIT 3/8" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 44 |
| ASA-9002-S | SHORT HEAD KIT 3/8" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 45 |
| ASA-9002-TFE | HEAD KIT 3/8,TFE <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 45 |
| ASA-9003 | HEAD KIT 1/2" <i>CP10-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES, CP510-SERIES</i> | 45 |
| ASA-9003-TFE | HEAD KIT 1/2,TFE <i>CP10-SERIES, CP370-SERIES, CP430-SERIES, CP431-SERIES, CP433-SERIES</i> | 45 |
| ASA-9006 | REPAIR KIT MASTER VALVE <i>CP510-SERIES</i> | 46 |
| EVRK-V | EXH VLV REP KIT-VITON <i>CP13-SERIES</i> | 46 |
| SDRK-B | REPAIR KIT BUNA SUCTION/DISCHARGE <i>CP12-SERIES</i> | 46 |
| TRK-B | TIMER REPAIR KIT-BUNA <i>CP12-SERIES, CP13-SERIES</i> | 46 |
| TRK-V | TIMER REPAIR KIT-VITON <i>CP12-SERIES, CP13-SERIES</i> | 46 |

Product Code: WT WITTE PARTS

| | | |
|-----------------|--|-----------|
| 47200699 | PISTON RING SET <i>98-RC</i> | 47 |
| 47312862 | GASKET SET F42 SERV LESS 47315686 <i>F-42</i> | 47 |
| 47313597 | GASKET SET WITTE C <i>C-15, C-19, E-15</i> | 47 |

Product Code Index

| | | |
|-----------------|--|-----------|
| 47314956 | GASKET SET B12 <i>B-12</i> | 48 |
| 47316829 | RING PISTON SERV SET STD <i>E-20</i> | 48 |
| 47317610 | GASKET SET E-20 <i>E-20</i> | 48 |
| 47870002 | PISTON RING SET <i>B-12, CD-14, WD-14</i> | 49 |

Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|----------------|--------------------------|---|
| ARO-100 | RNG SET(5)XM-2517 | |
| XM-2517 | RING PISTON (1/5 OF SET) | 5 |
| ARO-102 | RNG SET(5)XA-3543 | |
| XA-3543 | RING PISTON | 5 |
| ARO-103 | RNG SET(5)XA-3543-3 | |
| XA-3543-3 | RING PISTON | 5 |
| ARO-105 | RING SET(5)XA-3743-3 | |
| XA-3743-3 | RING PISTON | 5 |
| ARO-107 | RNG SET(4)XA-3731-3 | |
| XA-3731-3 | RING PISTON | 4 |
| ARO-108 | RNG SET (5) XH-1017 | |
| XH-1017 | RING PISTON | 5 |
| ARO-110 | RNG SET(4)XA-3349 | |
| XA-3349 | RING PISTON | 4 |
| ARO-112 | RNG SET(5)XH-4163-A | |
| XH-4163-A | RING PISTON | 5 |
| ARO-113 | RNG SET(5)XH-4163-A-3 | |
| XH-4163-A-3 | RING PISTON | 5 |
| ARO-114 | RNG SET (4) XA-2943 | |
| XA-2943 | RING PISTON | 4 |
| ARO-115 | RNG SET(4)XA-2943-3 | |
| XA-2943-3 | RING PISTON | 4 |
| ARO-116 | RNG SET(4)XA-3831 | |
| XA-3831 | RING PISTON | 4 |
| ARO-120 | RNG SET(4)XA-3762 | |
| XA-3762 | RING PISTON | 4 |
| ARO-122 | RNG SET(5)XA-156 | |
| XA-156 | RING PISTON | 5 |
| ARO-130 | RNG SET(4)XA-2791 | |
| XA-2791 | RING PISTON | 4 |
| ARO-154 | GSKT SET 7.25X8 | |
| XA-3177 | GASKET | 1 |
| XA-3178-A | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3471 | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3674 | GASKET | 1 |
| XA-3676 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3680 | GASKET | 1 |
| XA-3750-D | GASKET CYL HD | 1 |
| XA-3782 | GASKET | 1 |
| ARO-156 | GSKT SET 8.5X10 | |
| XA-3174 | GASKET | 1 |
| XA-3176 | GASKET | 1 |
| XA-3180 | GASKET | 1 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|-----------|-------------------------|---|
| XA-3181 | GASKET | 1 |
| XA-3185 | GASKET | 1 |
| XA-3204-D | GASKET CYL HD | 1 |
| XA-3205 | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

ARO-157 GSKT SET 9.5X12 DP60 W/O XA-1717

| | | |
|-----------|-------------------------|---|
| XA-1181 | GASKET | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2781 | GASKET | 1 |
| XA-2838 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3465 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3834-H | GASKET HD GRAFOIL | 1 |
| XA-3887 | GASKET | 1 |
| XA-3888 | GASKET | 1 |
| XA-3897 | GASKET | 1 |
| XA-3898 | GASKET | 1 |
| XA-3899 | GASKET | 1 |

ARO-158 GSKT S 11X14 DP70/80

| | | |
|-----------|-------------------------------|---|
| XA-1181 | GASKET | 1 |
| XA-1667 | GASKET | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2804-D | GASKET CYL HD - SAME AS: XA-2 | 1 |
| XA-2836-A | GASKET | 1 |
| XA-2837 | GASKET | 1 |
| XB-1003 | GASKET SPARK PLUG HOLE | 1 |
| XB-1062 | GASKET | 1 |
| XBM-10022 | GASKET | 2 |

ARO-161 GOV REPAIR KIT OLD STYLE

| | | |
|-------------|--------------------|---|
| 32A-1/220 | LOCKNUT FLEXLOC | 1 |
| 37A-5/1618 | NUT WING | 1 |
| 41A-1/8X3/4 | PIN ROLL | 2 |
| XBM-626-B | BEARING BALL | 2 |
| XBM-627-A | BEARING | 2 |
| XM-2618 | GOVERNOR WEIGHT | 2 |
| XM-2619-A | GOV YOKE | 1 |
| XM-2620 | GOV SLIDING SLEEVE | 1 |
| XM-2622 | PIN GOV WT | 2 |
| XM-2623 | SHAFT GOV YOKE | 1 |
| XM-2628 | BUSHING GOV BODY | 2 |
| XM-2632 | GASKET | 1 |
| XYAE-1540 | GOV SPNDL W/STAND | 1 |
| 104A-#6 | KEY WOODRUFF | 1 |

ARO-162 GOV REP KIT-NEW STY

| | | |
|---------------|--------------------|---|
| 32A-1/220 | LOCKNUT FLEXLOC | 1 |
| 41A-1/8X3/4 | PIN ROLL | 2 |
| 41C-3/16X11/4 | PIN DOWEL STEEL | 2 |
| ASA-4320-BA | BUSHING | 1 |
| ASA-5050-BA | O RING BUNA | 2 |
| XA-2128 | GOV SLIDING SLEEVE | 1 |
| XA-2129-C | WEIGHT GOVERNOR | 2 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|-------------|--------------------------|---|
| XA-2139 | GOV YOKE | 1 |
| XA-2148-A | GOV PIN | 2 |
| XA-2149 | GASKET | 1 |
| XA-2150 | YOKE SHAFT | 1 |
| XBM-10653 | BEARING THRUST | 1 |
| XBM-10761-1 | BUSHING GOV LOWER BODY | 1 |
| XBM-10781 | U CUP | 1 |
| XBM-626-B | BEARING BALL | 2 |
| XYAE-2040 | GOVERNOR SPINDLE & STAND | 1 |
| 104A-#6 | KEY WOODRUFF | 1 |
| 41A-1/8X7/8 | PIN ROLL | 1 |
| XBM-10653 | BEARING THRUST | 1 |

ARO-163 **MAG DRIVE KIT**

| | | |
|---------------|-----------------------|---|
| 32A-1/220 | LOCKNUT FLEXLOC | 1 |
| XBM-1406 | SEAL OIL | 1 |
| XM-2421 | BUSHING MAGNETO DRIVE | 1 |
| XYAE-1561-A-2 | MAG DRIVE | 1 |
| 104A-#6 | KEY WOODRUFF | 1 |

ARO-164 **FAN REPAIR KIT**

| | | |
|----------|--------------------------------|---|
| M-141-A | BRG SOLID SHFT 7,8" DOUBLE SHI | 1 |
| X-103941 | WASHER | 1 |
| X-103998 | LOCK WIRE | 1 |
| X-105219 | WASHER CLAMP | 1 |
| X-113146 | BEARING | 1 |
| X-114975 | NUT | 1 |
| X-115455 | CAP | 1 |
| X-118895 | SPINDLE | 1 |
| X-118896 | BEARING SPACER | 1 |
| X-13796 | SEAL RET | 1 |
| X-13797 | WASHER | 1 |
| X-13798 | WASHER SEAL | 1 |
| X-4113 | GASKET | 1 |
| X-8144 | WASHER CLAMP | 1 |

ARO-166 **RNG SET(4)XA-2943-1**

| | | |
|-----------|----------------------------|---|
| XA-2943-1 | RING PISTON 1/32 OVERSIZED | 4 |
|-----------|----------------------------|---|

ARO-172 **RNG SET (4)XA-3523**

| | | |
|---------|-------------|---|
| XA-3523 | RING PISTON | 4 |
|---------|-------------|---|

ARO-173 **RNG SET(4)XA-3523-1**

| | | |
|-----------|----------------------------|---|
| XA-3523-1 | RING PISTON 1/32 OVERSIZED | 4 |
|-----------|----------------------------|---|

ARO-178 **RNG SET(4)XA-3731-2**

| | | |
|-----------|-------------|---|
| XA-3731-2 | RING PISTON | 4 |
|-----------|-------------|---|

ARO-185 **RNG SET 5XH-4163-A-1**

| | | |
|-------------|-------------|---|
| XH-4163-A-1 | RING PISTON | 5 |
|-------------|-------------|---|

ARO-186 **RNG SET 5XH-4163-A-2**

| | | |
|-------------|-------------|---|
| XH-4163-A-2 | RING PISTON | 5 |
|-------------|-------------|---|

ARO-187 **RNG SET(4)XA-3831-2**

| | | |
|-----------|---------------------|---|
| XA-3831-2 | RING PISTON 1/16 OS | 4 |
|-----------|---------------------|---|

ARO-6789-A **GSKT SET 7 1/4X8(See Note) NO LONGER INCLUDES XA-3782 & XA-3484-A**

| | | |
|---------|--------|---|
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|---------------|-------------------------|---|
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2850 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3175 | GASKET | 1 |
| XA-3177 | GASKET | 1 |
| XA-3178-A | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3431 | GASKET | 1 |
| XA-3460 | GASKET | 1 |
| XA-3469 | GASKET | 1 |
| XA-3471 | GASKET | 1 |
| XA-3476-A | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3672 | GASKET | 2 |
| XA-3674 | GASKET | 1 |
| XA-3676 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3680 | GASKET | 1 |
| XA-3750-F | GASKET HD GRAFOIL | 1 |
| XBM-10501 | GASKET | 1 |
| XBM-16348-230 | O RING | 1 |
| XM-2632 | GASKET | 1 |
| XM-2654 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

ARO-6789-B **GSKT SET EA-22**

| | | |
|---------------|-------------------------|---|
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2850 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3175 | GASKET | 1 |
| XA-3177 | GASKET | 1 |
| XA-3178-A | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3427 | GASKET | 1 |
| XA-3431 | GASKET | 1 |
| XA-3460 | GASKET | 1 |
| XA-3471 | GASKET | 1 |
| XA-3476-A | GASKET | 1 |
| XA-3650-F | GASKET HD GRAFOIL | 1 |
| XA-3652 | GASKET | 1 |
| XA-3672 | GASKET | 2 |
| XA-3674 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3680 | GASKET | 1 |
| XA-3719 | GASKET | 1 |
| XA-3720 | GASKET | 1 |
| XA-3886 | GASKET | 1 |
| XA-3894 | GASKET | 1 |
| XBM-10501 | GASKET | 1 |
| XBM-16348-230 | O RING | 1 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|----------------|--------|---|
| XM-2654 | GASKET | 1 |
|----------------|--------|---|

| | | |
|-------------------|-------------------------|---|
| ARO-6789-C | GSKT SET EA-30 | |
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2850 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3175 | GASKET | 1 |
| XA-3177 | GASKET | 1 |
| XA-3178-A | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3427 | GASKET | 1 |
| XA-3431 | GASKET | 1 |
| XA-3460 | GASKET | 1 |
| XA-3469 | GASKET | 1 |
| XA-3471 | GASKET | 1 |
| XA-3476-A | GASKET | 1 |
| XA-3484-A | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3672 | GASKET | 2 |
| XA-3674 | GASKET | 1 |
| XA-3676 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3680 | GASKET | 1 |
| XA-3682 | GASKET | 1 |
| XA-3719 | GASKET | 1 |
| XA-3720 | GASKET | 1 |
| XA-3750-F | GASKET HD GRAFOIL | 1 |
| XA-3886 | GASKET | 1 |
| XA-3894 | GASKET | 1 |
| XBM-10501 | GASKET | 1 |
| XBM-16348-230 | O RING | 1 |
| XM-2632 | GASKET | 1 |
| XM-2654 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

| | | |
|-----------------|-------------------------|---|
| ARO-6790 | GSKT SET 81/2X10 | |
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |
| XA-2850 | GASKET | 1 |
| XA-3060 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3131 | GASKET | 1 |
| XA-3139 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3169 | GASKET | 1 |
| XA-3172 | GASKET | 2 |
| XA-3174 | GASKET | 1 |
| XA-3175 | GASKET | 1 |
| XA-3176 | GASKET | 1 |
| XA-3177 | GASKET | 2 |
| XA-3178-A | GASKET | 1 |
| XA-3180 | GASKET | 1 |



Product Code: **AJ AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|---------------|-------------------------|---|
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3184-A | GASKET | 1 |
| XA-3185 | GASKET | 1 |
| XA-3204-F | GASKET HD GRAFOIL | 1 |
| XA-3205 | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XBM-10502 | GASKET | 1 |
| XBM-16348-230 | O RING | 1 |
| XM-2632 | GASKET | 1 |
| XM-2654 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

ARO-6790-A GSKT SET 7 1/2X10CMA

| | | |
|---------------|-------------------------|---|
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |
| XA-2850 | GASKET | 1 |
| XA-3060 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3131 | GASKET | 1 |
| XA-3139 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3169 | GASKET | 1 |
| XA-3172 | GASKET | 2 |
| XA-3174 | GASKET | 1 |
| XA-3175 | GASKET | 1 |
| XA-3176 | GASKET | 1 |
| XA-3177 | GASKET | 2 |
| XA-3178-A | GASKET | 1 |
| XA-3180 | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3182 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3184-A | GASKET | 1 |
| XA-3185 | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XBM-10502 | GASKET | 1 |
| XBM-16348-230 | O RING | 1 |
| XM-1550-G | GASKET HD GRAFOIL | 1 |
| XM-2632 | GASKET | 1 |
| XM-2654 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

ARO-6790-B GSKT SET E-42

| | | |
|---------|-------------------------|---|
| XA-2117 | GASKET | 1 |
| XA-2149 | GASKET | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-3060 | GASKET | 1 |
| XA-3126 | GASKET | 1 |
| XA-3131 | GASKET | 1 |
| XA-3139 | GASKET | 1 |
| XA-3167 | GASKET | 1 |
| XA-3172 | GASKET | 2 |
| XA-3174 | GASKET | 1 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|------------------|-------------------|---|
| XA-3175 | GASKET | 1 |
| XA-3177 | GASKET | 1 |
| XA-3178-A | GASKET | 1 |
| XA-3180 | GASKET | 1 |
| XA-3181 | GASKET | 1 |
| XA-3183 | GASKET | 1 |
| XA-3185 | GASKET | 1 |
| XA-3204-F | GASKET HD GRAFOIL | 1 |
| XA-3427 | GASKET | 1 |
| XA-3652 | GASKET | 1 |
| XA-3678 | GASKET | 1 |
| XA-3886 | GASKET | 1 |
| XA-3898 | GASKET | 1 |
| XA-3899 | GASKET | 1 |
| XB-1062 | GASKET | 1 |
| XBM-10502 | GASKET | 1 |
| XM-2654 | GASKET | 1 |

ARO-6976 GSKT SET 5X6 1/2 LESS XA-3963 & XBM-10510

| | | |
|--------------------|-------------------------|---|
| ASA-5050-BA | O RING BUNA | 1 |
| XA-3177 | GASKET | 1 |
| XA-3469 | GASKET | 1 |
| XA-3876 | GASKET | 1 |
| XA-3953 | GASKET | 1 |
| XA-3954-C | GASKET CYL HD | 1 |
| XA-3955 | GASKET | 1 |
| XA-3956 | GASKET | 1 |
| XA-3957 | GASKET | 1 |
| XA-3958 | GASKET | 1 |
| XA-3959 | GASKET | 1 |
| XA-3960 | GASKET | 1 |
| XA-3961 | GASKET | 1 |
| XA-3962 | GASKET | 1 |
| XA-3964-A | GASKET | 1 |
| XA-3965 | GASKET | 1 |
| XA-3971 | GASKET | 1 |
| XA-3989 | GASKET | 1 |
| XBM-10212-F | O RING | 1 |
| XBM-10254 | GASKET | 1 |
| XM-2660-2 | GASKET WTR OUTLT 2 BOLT | 1 |

XA-2693-1-S MIXER VALVE QTY 8

| | | |
|------------------|--------------------|---|
| XA-2693-F | VALVE STRIP SINGLE | 8 |
|------------------|--------------------|---|

XA-2829-S VLV MIXER SET(7 XA-2829-A)

| | | |
|------------------|----------------|---|
| XA-2829-A | VALVE MIXER SS | 7 |
|------------------|----------------|---|

XSPEC-7456 FUEL INJ REPAIR KIT

| | | |
|--------------------|-------------------------|---|
| 47004340 | LOCKSET (PAIR) | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2728-A | SPRING GAS INJECT | 1 |
| XBM-10022 | GASKET | 1 |
| XBM-10140-A | VALVE INJECTOR | 1 |
| XBM-10141-A | VALVE SEAT | 1 |
| XBM-10869-A | SPRING | 1 |
| XBM-11654 | SPRING | 6 |
| XBM-11736-A | RING SEAL | 2 |



Product Code: **AJ** **AJAX ENGINE & COMPRESSOR PARTS**

| | | |
|------------------------|--------|---|
| XBM-16348-212 | O RING | 1 |
| XBM-16348-214 | O RING | 1 |
| XBM-16348-A-212 | O RING | 1 |
| XBM-16348-A-215 | O RING | 1 |

XSPEC-7456-A FUEL INJ REPAIR KIT

| | | |
|------------------------|-------------------------|---|
| 166518 | ROTOCOIL | 1 |
| 234-46 | VLV RET LOCK-PR | 1 |
| XA-2569 | GASKET WTR OUTLT 4 BOLT | 1 |
| XA-2728-A | SPRING GAS INJECT | 1 |
| XBM-10022 | GASKET | 1 |
| XBM-10921 | VALVE | 1 |
| XBM-10922 | VALVE SEAT | 1 |
| XBM-10925 | SPRING | 1 |
| XBM-11654 | SPRING | 6 |
| XBM-11736-A | RING SEAL | 2 |
| XBM-16348-212 | O RING | 1 |
| XBM-16348-214 | O RING | 1 |
| XBM-16348-A-212 | O RING | 1 |
| XBM-16348-A-215 | O RING | 1 |

XYAE-2065 GOV YOKE SHAFT KIT

| | | |
|--------------------|-------------|---|
| 41A-1/8X3/4 | PIN ROLL | 2 |
| ASA-5050-BA | O RING BUNA | 2 |
| XA-2139 | GOV YOKE | 1 |
| XA-2150 | YOKE SHAFT | 1 |
| XBM-10781 | U CUP | 1 |



Product Code: **AS** **ARROW ENGINE STARTER**

| | | | |
|------------------|--------------------------------|---|---|
| AES-37 | MALE PLG W/INSUL | USED TO CONVERT CABLES FOR USE W/990 | |
| AES-67 | STARTER CBL GRIPS | | 2 |
| AES-68 | STARTER CBL PLUGS | | 2 |
| AES-72-RK | CANNON RECEP REPAIR KIT | | |
| 1C-3/8 | LOCKWASHER EXTRNL | | 1 |
| AES-72-2 | RECEP PIN | | 2 |
| AES-72-4 | WASHER GRAY FIBER | | 2 |
| AES-72-5 | WASHER GRAY FIBER | | 1 |
| AES-73-RK | CAN PLG REP KIT | | |
| AES-73-01 | RECEP PLUG | | 2 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|-------------------|------------------------|---|
| 176-RK-106 | GOV REPAIR KIT | |
| 104A-#2 | KEY WOODRUFF | 1 |
| 179-106 | BEARING BALL | 1 |
| 179-A-106 | BUSHING | 1 |
| 179-B-106 | BEARING THRUST | 1 |
| 185-106 | GOV WT | 2 |
| 186-106 | PIN | 2 |
| 187-106 | SPACER | 3 |
| 188-106 | SLEEVE GOVERNOR | 1 |
| 189-106 | SLEEVE | 2 |
| 189-A-106 | PIN | 2 |
| 190-106 | THRUST PLATE | 1 |
| 192-106 | BEARING | 2 |
| 192-A-106 | SEAL | 2 |
| 196-106 | GOV OPR ROD | 1 |
| 197-106 | GOV ROD LVR INNER | 1 |
| 1A-5/16 | LOCKWASHER PLATED | 4 |
| 208-106 | GASKET GOV HOUSING | 1 |
| 213-46 | GASKET OIL PRESS GAUGE | 2 |
| 215-46 | GASKET GOV | 1 |
| 215-795 | GASKET GOV | 1 |
| 27-46 | WASHER SPECIAL | 2 |
| 41A-3/16X7/8 | PIN ROLL | 1 |
| 7A-5/1618X2 | CAPSCREW HX HD | 4 |

| | | |
|-------------------|-----------------------|---|
| 176-RK-255 | GOV REPAIR KIT | |
| 104A-#8 | KEY WOODRUFF | 1 |
| 179-106 | BEARING BALL | 1 |
| 179-A-255 | BUSHING | 1 |
| 179-B-106 | BEARING THRUST | 1 |
| 185-106 | GOV WT | 2 |
| 186-106 | PIN | 2 |
| 187-106 | SPACER | 3 |
| 188-106 | SLEEVE GOVERNOR | 1 |
| 189-106 | SLEEVE | 2 |
| 189-A-106 | PIN | 2 |
| 190-106 | THRUST PLATE | 1 |
| 192-106 | BEARING | 2 |
| 192-A-106 | SEAL | 2 |
| 196-106 | GOV OPR ROD | 1 |
| 197-106 | GOV ROD LVR INNER | 1 |
| 1A-5/16 | LOCKWASHER PLATED | 4 |
| 208-106 | GASKET GOV HOUSING | 1 |
| 215-255 | O RING GOV BUNA | 1 |
| 41A-3/16X7/8 | PIN ROLL | 1 |
| 7A-5/1618X2 | CAPSCREW HX HD | 4 |

| | | |
|------------------|-----------------------|---|
| 176-RK-46 | GOV REPAIR KIT | |
| 179-46 | BEARING BALL | 1 |
| 181-46 | GOV SHAFT | 1 |
| 182-46 | GEAR GOV | 1 |
| 185-46 | GOV WT | 2 |
| 188-46 | GOV DASH POT PLNGR | 1 |
| 189-46 | WASHER GOV PLNGR | 1 |
| 193-46 | BUSHING | 2 |
| 196-46 | GOV OPR SHAFT | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|------------------------------|---|
| 197-RK-46 | GOV SUB-ASSY-REP KIT | 1 |
| 197-46 | GOV OPR ROD LVR | 1 |
| 198-46 | GOV ROD END | 1 |
| 199-46 | GOV ROD END PIN | 1 |
| 41C-5/16X13/4 | PIN DOWEL STEEL GRIND ONE EN | 1 |
| 208-46 | GASKET GOV HOUSING | 1 |
| 215-46 | GASKET GOV | 1 |

222-RK-106 CYL HD REPAIR KIT

| | | |
|-----------|---------------------------|---|
| 224-106 | GUIDE STEM VALVE | 2 |
| 228-A-106 | SEAT VALVE EXHAUST INSERT | 2 |
| 229-106 | VALVE INLET | 1 |
| 230-106 | VALVE EXHAUST | 1 |
| 232-96 | SPRING | 2 |
| 233-66 | RETAINER VLV SPRING | 2 |
| 234-66 | VLV RET LOCK-PR | 2 |

222-RK-255 CYL HD REPAIR KIT

| | | |
|-----------|---------------------------|---|
| 224-106 | GUIDE STEM VALVE | 4 |
| 228-A-106 | SEAT VALVE EXHAUST INSERT | 4 |
| 229-106 | VALVE INLET | 2 |
| 230-106 | VALVE EXHAUST | 2 |
| 232-255 | SPRING VALVE | 4 |
| 233-255 | SPRING RET | 4 |
| 234-66 | VLV RET LOCK-PR | 4 |

222-RK-46 CYL HD REPAIR KIT

| | | |
|-------------|-----------------------|---|
| 224-46 | GUIDE STEM VALVE | 2 |
| 228-A-46 | SEAT VALVE EXH INSRT | 2 |
| 229-46 | VALVE INTAKE | 1 |
| 230-46 | VALVE EXHST | 1 |
| 232-46 | SPRING OUTLET VALVE | 2 |
| 233-46 | RETAINER VALVE SPRING | 2 |
| 234-46 | VLV RET LOCK-PR | 2 |
| 2A-3/32X3/4 | PIN COTTER | 2 |

222-RK-66 CYL HD REPAIR KIT

| | | |
|-----------|----------------------|---|
| 224-66 | GUIDE STEM VALVE | 2 |
| 228-A-66 | SEAT VALVE EXH INSRT | 2 |
| 229-66 | VALVE INTAKE | 1 |
| 230-66 | VALVE EXHST | 1 |
| 232-46 | SPRING OUTLET VALVE | 2 |
| 233-66 | RETAINER VLV SPRING | 2 |
| 234-66 | VLV RET LOCK-PR | 2 |
| 2A-3/32X1 | PIN COTTER | 2 |

222-RK-96 CYL HD REPAIR KIT

| | | |
|-----------|----------------------|---|
| 224-66 | GUIDE STEM VALVE | 2 |
| 228-A-96 | SEAT VALVE EXH INSRT | 2 |
| 229-96 | VALVE INLET | 1 |
| 230-96 | VALVE EXHST | 1 |
| 232-96 | SPRING | 2 |
| 233-66 | RETAINER VLV SPRING | 2 |
| 234-66 | VLV RET LOCK-PR | 2 |
| 2A-3/32X1 | PIN COTTER | 2 |

229-RK-46 INTAKE VLV KIT

| | | |
|--------|--------------|---|
| 229-46 | VALVE INTAKE | 1 |
|--------|--------------|---|



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|-------------|-----------------------|---|
| 232-46 | SPRING OUTLET VALVE | 1 |
| 233-46 | RETAINER VALVE SPRING | 1 |
| 234-46 | VLV RET LOCK-PR | 1 |
| 2A-3/32X3/4 | PIN COTTER | 1 |

| | | |
|------------------|-----------------------|---|
| 229-RK-66 | INTAKE VLV KIT | |
| 229-66 | VALVE INTAKE | 1 |
| 232-46 | SPRING OUTLET VALVE | 1 |
| 233-66 | RETAINER VLV SPRING | 1 |
| 234-66 | VLV RET LOCK-PR | 1 |
| 2A-3/32X1 | PIN COTTER | 1 |

| | | |
|------------------|-----------------------|---|
| 229-RK-96 | INTAKE VLV KIT | |
| 229-96 | VALVE INLET | 1 |
| 232-96 | SPRING | 1 |
| 233-66 | RETAINER VLV SPRING | 1 |
| 234-66 | VLV RET LOCK-PR | 1 |
| 2A-3/32X1 | PIN COTTER | 1 |

| | | |
|------------------|------------------------|---|
| 230-RK-46 | VALVE EXHST KIT | |
| 230-46 | VALVE EXHST | 1 |
| 232-46 | SPRING OUTLET VALVE | 1 |
| 233-46 | RETAINER VALVE SPRING | 1 |
| 234-46 | VLV RET LOCK-PR | 1 |
| 2A-3/32X3/4 | PIN COTTER | 1 |

| | | |
|------------------|------------------------|---|
| 230-RK-66 | VALVE EXHST KIT | |
| 230-66 | VALVE EXHST | 1 |
| 232-46 | SPRING OUTLET VALVE | 1 |
| 233-66 | RETAINER VLV SPRING | 1 |
| 234-66 | VLV RET LOCK-PR | 1 |
| 2A-3/32X1 | PIN COTTER | 1 |

| | | |
|------------------|------------------------|---|
| 230-RK-96 | VALVE EXHST KIT | |
| 230-96 | VALVE EXHST | 1 |
| 232-96 | SPRING | 1 |
| 233-66 | RETAINER VLV SPRING | 1 |
| 234-66 | VLV RET LOCK-PR | 1 |
| 2A-3/32X1 | PIN COTTER | 1 |

| | | |
|-------------------|-------------------------------------|---|
| 244-BHK-46 | BREATHER HOSE KIT W/BREATHER | |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 226-46 | STUD INTAKE ELBOW | 2 |
| 244-BCP | VLV CVR BRTHR | 1 |
| 244-BCP-5 | O RING | 1 |
| 244-PV-F | INSERT FOAM FILTER | 1 |
| A-5-NL | POPPET STEMLESS UNLAPPED | 1 |
| PF5-1/2X7/16 | ELBOW STREET 90 DEG PLATED | 1 |
| 244-PV-A | ADPTR FOR 100/110 | 1 |
| 261-46 | GASKET CARB TO ELBOW | 2 |
| 29D-3/824 | NUT HX JAM FINISHED | 2 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 1 |

| | | |
|-------------------|-------------------------------------|---|
| 244-BHK-96 | BREATHER HOSE KIT W/BREATHER | |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 244-BCP | VLV CVR BRTHR | 1 |
| 244-BCP-5 | O RING | 1 |
| 244-PV-F | INSERT FOAM FILTER | 1 |
| A-5-NL | POPPET STEMLESS UNLAPPED | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|----------------|----------------------------|---|
| PF5-1/2X7/16 | ELBOW STREET 90 DEG PLATED | 1 |
| 244-PV-A2 | ADPTR FOR 200/210 | 1 |
| 261-106 | GASKET CARB TO ELBOW | 2 |
| 261-96 | GASKET CARB TO ELBOW | 2 |
| 29T-63/8 | TEE 8-1/2" | 1 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 2 |
| 7A-3/816X11/4 | CAPSCREW HX HD | 2 |

244-HK-46 BREATHER HOSE KIT W/FITTINGS

| | | |
|----------------|----------------------|---|
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 226-46 | STUD INTAKE ELBOW | 2 |
| 244-PV-A | ADPTR FOR 100/110 | 1 |
| 261-46 | GASKET CARB TO ELBOW | 2 |
| 29D-3/824 | NUT HX JAM FINISHED | 2 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 1 |

244-HK-96 BREATHER HOSE KIT W/ FITTINGS

| | | |
|----------------|----------------------|---|
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 244-PV-A2 | ADPTR FOR 200/210 | 1 |
| 261-106 | GASKET CARB TO ELBOW | 2 |
| 261-96 | GASKET CARB TO ELBOW | 2 |
| 29T-63/8 | TEE 8-1/2" | 1 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 1 |
| 7A-3/816X11/4 | CAPSCREW HX HD | 2 |

247-CK-46 CONV KIT RCKR ARM 4 15/32" LONG SHAFT

| | | |
|-----------|------------------------------|---|
| 251-A-46 | O'RING ROCKER ARM SHAFT PLUG | 2 |
| 2-206 | O RING | 1 |
| 252-A1-46 | STUD ROCKER ARM PIN | 1 |

247-CK-66 CONV KIT RCKR ARM 5 1/4" LONG SHAFT

| | | |
|-----------|------------------------------|---|
| 251-A-46 | O'RING ROCKER ARM SHAFT PLUG | 2 |
| 2-206 | O RING | 1 |
| 252-A1-66 | STUD ROCKER ARM PIN | 1 |

25-46SK COVER ASSEMBLY SAFETY KIT NO FUEL PUMP MOUNTING HOLE

| | | |
|---------------|-------------------------|---|
| 27-46 | WASHER SPECIAL | 1 |
| 28-46 | LIFTER INTAKE VLV | 1 |
| 29-46 | LEVER INTAKE VALVE | 1 |
| 32-46 | GASKET | 1 |
| 41A-3/16X11/4 | PIN ROLL | 1 |
| 59-118 | WASHER EXHST ROCKER ADJ | 2 |

262-LS-RK-66 INLT MAN REP KIT

| | | |
|---------------|-------------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-BLS-96 | BUSHING CARB L/SHAFT | 2 |
| 263-LS-46 | THRTL CONT SHAFT | 1 |
| 264-LS-66 | THROTTLE CARB VLV-LS | 1 |
| 267-LS-96 | THROTTLE LEVER ASSY-LS | 1 |
| 12B-1/420X3/4 | CAPSCREW BUTTON HEAD | 1 |
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-66 | CARB JET | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|------------|-----------------------|---|
| 273-46 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 312-106 | ROD END BALL JOINT | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

262-LS-RK-96 INLT MAN REP KIT

| | | |
|---------------|-------------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-BLS-96 | BUSHING CARB L/SHAFT | 2 |
| 263-LS-96 | THROTTLE CONT SHAFT | 1 |
| 264-LS-96 | THROTTLE CARB VALVE-LS | 1 |
| 267-LS-96 | THROTTLE LEVER ASSY-LS | 1 |
| 12B-1/420X3/4 | CAPSCREW BUTTON HEAD | 1 |
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-96 | CARB JET | 1 |
| 273-96 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 312-106 | ROD END BALL JOINT | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

262-MLSRK-46 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|------------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 262-BLS-96 | BUSHING CARB L/SHAFT | 2 |
| 263-LS-46 | THRTL CONT SHAFT | 1 |
| 264-LS-46 | CARB THROTTLE VALVE LS | 1 |
| 267-LS-96 | THROTTLE LEVER ASSY-LS | 1 |
| 12B-1/420X3/4 | CAPSCREW BUTTON HEAD | 1 |

262-MLSRK-66 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|------------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 262-BLS-96 | BUSHING CARB L/SHAFT | 2 |
| 263-LS-46 | THRTL CONT SHAFT | 1 |
| 264-LS-66 | THROTTLE CARB VLV-LS | 1 |
| 267-LS-96 | THROTTLE LEVER ASSY-LS | 1 |
| 12B-1/420X3/4 | CAPSCREW BUTTON HEAD | 1 |

262-MLSRK-96 MINI MANIFOLD REPAIR KIT

| | | |
|--------------|----------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 262-BLS-96 | BUSHING CARB L/SHAFT | 2 |
| 263-LS-96 | THROTTLE CONT SHAFT | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|------------------------|---|
| 264-LS-96 | THROTTLE CARB VALVE-LS | 1 |
| 267-LS-96 | THROTTLE LEVER ASSY-LS | 1 |
| 12B-1/420X3/4 | CAPSCREW BUTTON HEAD | 1 |

262-MRK-106 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|----------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 262-B-106 | BUSHING MANIFOLD | 2 |
| 263-106 | THRTL CONT SHAFT | 1 |
| 264-106 | CARB THROTTLE VALVE | 1 |
| 267-106 | LEVER THROTTLE | 1 |
| 12B-1/420X5/8 | CAPSCREW BUTTON HEAD | 1 |

262-MRK-46 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|----------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-46 | THRTL CONT SHAFT | 1 |
| 264-46 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |

262-MRK-66 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|----------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-46 | THRTL CONT SHAFT | 1 |
| 264-66 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |

262-MRK-96 MINI MANIFOLD REPAIR KIT

| | | |
|---------------|----------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-96 | THRTL CONT SHAFT | 1 |
| 264-96 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |

262-RK-106 INLT MAN REP KIT

| | | |
|---------------|------------------------|---|
| 12A-632X5/16 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#6 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-B-106 | BUSHING MANIFOLD | 2 |
| 263-106 | THRTL CONT SHAFT | 1 |
| 264-106 | CARB THROTTLE VALVE | 1 |
| 267-106 | LEVER THROTTLE | 1 |
| 12B-1/420X5/8 | CAPSCREW BUTTON HEAD | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|------------|-------------------------|---|
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-96 | CARB JET | 1 |
| 273-96 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 312-106 | ROD END BALL JOINT | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

262-RK-46 INLT MAN REP KIT

| | | |
|---------------|-------------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-46 | THRTL CONT SHAFT | 1 |
| 264-46 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-46 | CARB JET | 1 |
| 273-46 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

262-RK-66 INLT MAN REP KIT

| | | |
|---------------|-------------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-46 | THRTL CONT SHAFT | 1 |
| 264-66 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-66 | CARB JET | 1 |
| 273-46 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

262-RK-96 INLT MAN REP KIT

| | | |
|-------------|------------------|---|
| 12A-448X1/4 | SCREW RD HD MACH | 2 |
| 12A-832X3/8 | SCREW RD HD MACH | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|-------------------------|---|
| 176-B-46 | PLUG EXPANSION | 1 |
| 1A-#4 | LOCKWASHER PLATED | 2 |
| 1A-#8 | LOCKWASHER PLATED | 1 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 2 |
| 262-B-46 | BUSHING | 2 |
| 262-C-46 | PLUG EXPANSION | 1 |
| 263-96 | THRTL CONT SHAFT | 1 |
| 264-96 | CARB THROTTLE VALVE | 1 |
| 267-46 | THROTTLE LEVER ASSY | 1 |
| 12B-1/428X1/2 | CAPSCREW BUTTON HEAD | 1 |
| 269-46 | RETAINER THROTTLE SHAFT | 1 |
| 272-96 | CARB JET | 1 |
| 273-96 | NEEDLE CARB JET | 1 |
| 275-46 | KNOB LOCKING | 1 |
| 27A-1/420 | NUT HX JAM HEAVY | 1 |
| 289-46 | GASKET | 1 |
| 29B-3/824 | NUT HX FINISHED BRASS | 1 |
| 7A-1/420X1 | CAPSCREW HX HD | 1 |

332-TSK-46-1 1" THERMO SYPHON KIT

| | | |
|--------------|--------------------------|---|
| 1A-3/8 | LOCKWASHER PLATED | 2 |
| 332-TSD-46-1 | GLASS SIGHT 1 INCH | 1 |
| 332-TSH-46-1 | HEATER HOSE 1" X 12-1/2" | 2 |
| 346-46 | GASKET WATER FILLER | 1 |
| 7A-3/816X1 | CAPSCREW HX HD | 2 |
| ASP-3-G | THERMO SIPHON ADAPTER | 1 |
| HC-16 | HOSE CLAMP | 4 |
| KCN-1 | NIPPLE KCN-1" | 1 |
| PF10-1 | ELBOW DMI 90 DEG | 1 |
| PF1-1X3 | NIPPLE PIPE | 1 |

356-A-RK-46 REPAIR KIT FAN NEW STYLE

| | | |
|-----------|-------------------------------|---|
| 1C-5/8 | LOCKWASHER EXTRNL | 1 |
| 1N-5/8 | WASHER FLAT SAE PLATED | 1 |
| 2A-3/32X1 | PIN COTTER | 2 |
| 356-2-46 | SPINDLE FAN NEW STYLE | 1 |
| 356-5-46 | SEAL FAN NEW STYLE (REAR) | 1 |
| 356-6-46 | GASKET FAN HUB OLD STYLE | 1 |
| 356-6A-46 | SEAL FAN NEW STY | 1 |
| 356-8-46 | NUT HEX SLOTTED 5/8-18 UNF-2B | 1 |
| 356-G-46 | THREAD PROTECTOR FOR FAN AS | 1 |
| 6783-D-1 | BEARING CUP | 2 |

356-A-RK-66 REPAIR KIT NEW STYLE

| | | |
|-----------|-------------------------------|---|
| 1C-5/8 | LOCKWASHER EXTRNL | 1 |
| 1N-5/8 | WASHER FLAT SAE PLATED | 1 |
| 2A-3/32X1 | PIN COTTER | 2 |
| 356-2-66 | SPINDLE FAN | 1 |
| 356-5-46 | SEAL FAN NEW STYLE (REAR) | 1 |
| 356-6-46 | GASKET FAN HUB OLD STYLE | 1 |
| 356-6A-46 | SEAL FAN NEW STY | 1 |
| 356-8-46 | NUT HEX SLOTTED 5/8-18 UNF-2B | 1 |
| 356-G-46 | THREAD PROTECTOR FOR FAN AS | 1 |
| 6783-D-1 | BEARING CUP | 2 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|-------------------|---------------------------------|---|
| 356-RK-106 | REPAIR KIT FAN OLD STYLE | |
| 1202-D | WASHER | 2 |
| 1A-5/8 | LOCKWASHER PLATED | 1 |
| 29D-5/818 | NUT HX JAM FINISHED | 1 |
| 2A-1/8X11/4 | PIN COTTER | 2 |
| 356-4-46 | RETAINING SEAL FOR FAN REPAIR | 1 |
| 356-9-46 | NUT HEX SHORT SLOTTED OS | 1 |
| 498-D | GASKET | 1 |
| 6783-D-1 | BEARING CUP | 2 |
| 8004-LD | FAN SPINDLE FOR 106 | 1 |

| | | |
|------------------|---------------------------------|---|
| 356-RK-46 | REPAIR KIT FAN OLD STYLE | |
| 1202-D | WASHER | 2 |
| 1A-5/8 | LOCKWASHER PLATED | 1 |
| 29D-5/818 | NUT HX JAM FINISHED | 1 |
| 2A-1/8X11/4 | PIN COTTER | 2 |
| 356-4-46 | RETAINING SEAL FOR FAN REPAIR | 1 |
| 356-9-46 | NUT HEX SHORT SLOTTED OS | 1 |
| 498-D | GASKET | 1 |
| 6783-D-1 | BEARING CUP | 2 |
| 8002-LD | SPINDLE | 1 |

| | | |
|---------------|----------------------------|---|
| 600-66 | RNG GEAR STRTR ASSY | |
| 330-12A-46 | MAG BRKT ASSY-NEW | 1 |
| 12D-3/816X1 | SCREW FLAT SOCKET MACH | 2 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1A-3/8 | LOCKWASHER PLATED | 1 |
| 1B-1/4 | WASHER FLAT STD | 1 |
| 1B-3/8 | WASHER FLAT STD | 1 |
| 29A-1/420 | NUT HX FINISHED ZINC PLTD | 1 |
| 330-14-46 | SHAFT | 1 |
| 330-15-46 | GEAR MAGNETO | 1 |
| 330-16-46 | BEARING MAG | 1 |
| 330-8-A-46 | T-BOLT | 1 |
| 7A-3/816X1 | CAPSCREW HX HD | 1 |
| 600-66-HW | HARDWARE KIT FOR 600-66 | 1 |
| 1A-1/2 | LOCKWASHER PLATED | 9 |
| 1A-3/4 | LOCKWASHER PLATED | 2 |
| 1A-3/8 | LOCKWASHER PLATED | 3 |
| 1B-3/4 | WASHER FLAT STD | 2 |
| 1B-3/8 | WASHER FLAT STD | 3 |
| 1C-3/8 | LOCKWASHER EXTRNL | 1 |
| 25A-3/410 | NUT HX HEAVY | 2 |
| 29A-3/816 | NUT HX FINISHED | 3 |
| 29AM-5 | NUT HX FINISHED METRIC | 1 |
| 7A-1/213X13/4 | CAPSCREW HX HD | 9 |
| 7A-3/410X3 | CAPSCREW HX HD | 2 |
| 7A-3/816X21/4 | CAPSCREW HX HD | 3 |
| 601-D1-46 | STARTER BRACKET | 1 |
| 601-D2-46 | STARTER BRACKET | 1 |
| 604-66 | RNG GEAR ADPTR ASSY | 1 |
| 603-66 | GEAR RING | 1 |
| 605-66 | STARTER MOTOR | 1 |
| 608-66 | WIRING & HARNESS BRACKET | 1 |
| #4 CABLE | CABLE (FOOT) | 6 |
| #4 CABLE | CABLE (FOOT) | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|------------------------------|---|
| 12A-832X1/4 | SCREW RD HD MACH | 4 |
| 12G-#10X3/4 | SCREW SELF DRILL & TAP | 6 |
| 14 AWG THHN-R | WIRE RED | 1 |
| 608-C-66 | TERMINAL COLE 3/8 | 4 |
| 866-46 | INSTRUMENT PANEL ZINC PLATED | 1 |
| 868-A-255 | SWITCH ROTARY | 1 |
| AES-66 | EYELET SMALL HOLE | 6 |
| AES-72 | CANNON RECEPT | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| AES-72-2 | RECEP PIN | 2 |
| AES-72-4 | WASHER GRAY FIBER | 2 |
| AES-72-5 | WASHER GRAY FIBER | 1 |

600-66-LB **RNG GEAR STRTR ASSY LESS MAG BRKT**

| | | |
|---------------|------------------------------|---|
| 601-D1-46 | STARTER BRACKET | 1 |
| 601-D2-46 | STARTER BRACKET | 1 |
| 604-66 | RNG GEAR ADPTR ASSY | 1 |
| 603-66 | GEAR RING | 1 |
| 605-66 | STARTER MOTOR | 1 |
| 608-66 | WIRING & HARNESS BRACKET | 1 |
| #4 CABLE | CABLE (FOOT) | 6 |
| #4 CABLE | CABLE (FOOT) | 1 |
| 12A-832X1/4 | SCREW RD HD MACH | 4 |
| 12G-#10X3/4 | SCREW SELF DRILL & TAP | 6 |
| 14 AWG THHN-R | WIRE RED | 1 |
| 608-C-66 | TERMINAL COLE 3/8 | 4 |
| 866-46 | INSTRUMENT PANEL ZINC PLATED | 1 |
| 868-A-255 | SWITCH ROTARY | 1 |
| AES-66 | EYELET SMALL HOLE | 6 |
| AES-72 | CANNON RECEPT | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| AES-72-2 | RECEP PIN | 2 |
| AES-72-4 | WASHER GRAY FIBER | 2 |
| AES-72-5 | WASHER GRAY FIBER | 1 |

600-96 **RNG GEAR STRTR ASSY**

| | | |
|---------------|---------------------------|---|
| 330-12A-46 | MAG BRKT ASSY-NEW | 1 |
| 12D-3/816X1 | SCREW FLAT SOCKET MACH | 2 |
| 1A-1/4 | LOCKWASHER PLATED | 1 |
| 1A-3/8 | LOCKWASHER PLATED | 1 |
| 1B-1/4 | WASHER FLAT STD | 1 |
| 1B-3/8 | WASHER FLAT STD | 1 |
| 29A-1/420 | NUT HX FINISHED ZINC PLTD | 1 |
| 330-14-46 | SHAFT | 1 |
| 330-15-46 | GEAR MAGNETO | 1 |
| 330-16-46 | BEARING MAG | 1 |
| 330-8-A-46 | T-BOLT | 1 |
| 7A-3/816X1 | CAPSCREW HX HD | 1 |
| 601-96 | STRTR BRKT | 1 |
| 1A-3/4 | LOCKWASHER PLATED | 2 |
| 1A-3/8 | LOCKWASHER PLATED | 3 |
| 1B-3/4 | WASHER FLAT STD | 2 |
| 1B-3/8 | WASHER FLAT STD | 3 |
| 29A-3/816 | NUT HX FINISHED | 3 |
| 601-D1-46 | STARTER BRACKET | 1 |
| 7A-3/410X21/2 | CAPSCREW HX HD | 2 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|------------------------------|---|
| 7A-3/816X21/4 | CAPSCREW HX HD | 3 |
| 604-66 | RNG GEAR ADPTR ASSY | 1 |
| 603-66 | GEAR RING | 1 |
| 605-66 | STARTER MOTOR | 1 |
| 608-66 | WIRING & HARNESS BRACKET | 1 |
| #4 CABLE | CABLE (FOOT) | 6 |
| #4 CABLE | CABLE (FOOT) | 1 |
| 12A-832X1/4 | SCREW RD HD MACH | 4 |
| 12G-#10X3/4 | SCREW SELF DRILL & TAP | 6 |
| 14 AWG THHN-R | WIRE RED | 1 |
| 608-C-66 | TERMINAL COLE 3/8 | 4 |
| 866-46 | INSTRUMENT PANEL ZINC PLATED | 1 |
| 868-A-255 | SWITCH ROTARY | 1 |
| AES-66 | EYELET SMALL HOLE | 6 |
| AES-72 | CANNON RECEPT | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| AES-72-2 | RECEP PIN | 2 |
| AES-72-4 | WASHER GRAY FIBER | 2 |
| AES-72-5 | WASHER GRAY FIBER | 1 |

600-96-LB RNG GEAR STRTR ASSY LESS MAG BRKT

| | | |
|---------------|------------------------------|---|
| 601-D1-46 | STARTER BRACKET | 1 |
| 604-66 | RNG GEAR ADPTR ASSY | 1 |
| 603-66 | GEAR RING | 1 |
| 605-66 | STARTER MOTOR | 1 |
| 608-66 | WIRING & HARNESS BRACKET | 1 |
| #4 CABLE | CABLE (FOOT) | 6 |
| #4 CABLE | CABLE (FOOT) | 1 |
| 12A-832X1/4 | SCREW RD HD MACH | 4 |
| 12G-#10X3/4 | SCREW SELF DRILL & TAP | 6 |
| 14 AWG THHN-R | WIRE RED | 1 |
| 608-C-66 | TERMINAL COLE 3/8 | 4 |
| 866-46 | INSTRUMENT PANEL ZINC PLATED | 1 |
| 868-A-255 | SWITCH ROTARY | 1 |
| AES-66 | EYELET SMALL HOLE | 6 |
| AES-72 | CANNON RECEPT | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| AES-72-2 | RECEP PIN | 2 |
| AES-72-4 | WASHER GRAY FIBER | 2 |
| AES-72-5 | WASHER GRAY FIBER | 1 |

905-106 RING SET 106

| | | |
|----------|----------------------|---|
| 80-106 | RING COMPRESSION | 2 |
| 80-S-106 | OIL SCRAPER | 1 |
| 81-106 | RING PISTON OIL RING | 1 |

905-46 RNG SET 46

| | | |
|---------|-------------------------|---|
| 80-46 | RING COMPRESSION | 2 |
| 80-S-46 | RING PISTON OIL SCRAPER | 1 |
| 81-46 | RING PISTON OIL | 1 |

905-66 RNG SET 66

| | | |
|---------|-------------------------|---|
| 80-66 | RING COMPRESSION | 3 |
| 80-S-66 | RING PISTON OIL SCRAPER | 1 |
| 81-66 | RING PISTON OIL RING | 1 |

905-96 RNG SET 96

| | | |
|-------|------------------|---|
| 80-96 | RING COMPRESSION | 3 |
|-------|------------------|---|



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------|-------------------------|---|
| 80-S-96 | RING PISTON OIL SCRAPER | 1 |
| 81-96 | RING PISTON OIL RING | 1 |

ACE-299-RK-46 OIL INDICATOR REPAIR KIT OLD STYLE

| | | |
|-------|------------------|---|
| 40-46 | BOWL | 1 |
| 41-46 | GASKET | 1 |
| 42-46 | THUMB WHEEL ASSY | 1 |

ANP-K STICKER KIT ENGINE

| | | |
|--------|-------------------------------|---|
| ANP-11 | NAMEPLATE 1.75 X 9 WATER LEVE | 1 |
|--------|-------------------------------|---|

G-970-46-HP OVERHAUL KIT C-46

| | | |
|----------------|-------------------------------|---|
| 124-A-46 | PUMP OIL ASSY-NEW STY | 1 |
| 104A-#3 | KEY WOODRUFF 1/8X1/2 | 1 |
| 125-A-46 | BODY OIL PUMP | 1 |
| 128-A-46 | SHAFT OIL PUMP NEW STYLE | 1 |
| 129-ST-46 | GEROTOR SET | 1 |
| 12E-1024X11/2 | SCREW FILLISTER MACH | 1 |
| 12E-1024X3/4 | SCREW FILLISTER MACHINE | 2 |
| 150-A-46 | OIL PUMP PLATE | 1 |
| 1A-#10 | LOCKWASHER PLATED | 3 |
| 93-A-46 | WASHER #8 FLAT | 2 |
| 93-B-46 | BALL 3/8 OIL PUMP PAS | 1 |
| 94-46 | SPRING OIL REL OLD STY | 1 |
| 95-A-46 | SCREW OIL REL VLV ADJ | 1 |
| 13-46 | SLEEVE CYL | 1 |
| 12-46 | GASKET CYL SLEEVE | 2 |
| LUBE-1 | LUBE SUPER O-RING, 2 GRAM | 1 |
| 207-46 | SPRING GOV RED | 1 |
| 23-B-46 | FILTER BREATHER | 1 |
| 244-BHK-46 | BREATHER HOSE KIT W/BREATHE | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 226-46 | STUD INTAKE ELBOW | 2 |
| 244-BCP | VLV CVR BRTHR | 1 |
| 244-BCP-5 | O RING | 1 |
| 244-PV-F | INSERT FOAM FILTER | 1 |
| A-5-NL | POPPET STEMLESS UNLAPPED | 1 |
| PF5-1/2X7/16 | ELBOW STREET 90 DEG PLATED | 1 |
| 244-PV-A | ADPTR FOR 100/110 | 1 |
| 261-46 | GASKET CARB TO ELBOW | 2 |
| 29D-3/824 | NUT HX JAM FINISHED | 2 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 1 |
| 44-46 | RETAINER OIL | 2 |
| 500-J-46 | CAP RAD 4 LB FOR J-TUBE RAD | 1 |
| 68-46 | BEARING CONE | 2 |
| 68-A-46 | BEARING CUP | 2 |
| 71-46 | WASHER SAE LOCKING, W-13 SIZE | 1 |
| 72-46 | LOCKNUT SAE | 1 |
| 83-A-46 | BEARING CONN ROD PAIR NEW | 1 |
| 88-46 | SHIM CONN ROD | 2 |
| 905-46 | RNG SET 46 | 1 |
| 80-46 | RING COMPRESSION | 2 |
| 80-S-46 | RING PISTON OIL SCRAPER | 1 |
| 81-46 | RING PISTON OIL | 1 |

G-970-66-HP OVERHAUL KIT C-66

| | | |
|----------|-----------------------|---|
| 124-A-46 | PUMP OIL ASSY-NEW STY | 1 |
|----------|-----------------------|---|



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|----------------|-------------------------------|---|
| 104A-#3 | KEY WOODRUFF 1/8X1/2 | 1 |
| 125-A-46 | BODY OIL PUMP | 1 |
| 128-A-46 | SHAFT OIL PUMP NEW STYLE | 1 |
| 129-ST-46 | GEROTOR SET | 1 |
| 12E-1024X11/2 | SCREW FILLISTER MACH | 1 |
| 12E-1024X3/4 | SCREW FILLISTER MACHINE | 2 |
| 150-A-46 | OIL PUMP PLATE | 1 |
| 1A-#10 | LOCKWASHER PLATED | 3 |
| 93-A-46 | WASHER #8 FLAT | 2 |
| 93-B-46 | BALL 3/8 OIL PUMP PAS | 1 |
| 94-46 | SPRING OIL REL OLD STY | 1 |
| 95-A-46 | SCREW OIL REL VLV ADJ | 1 |
| 13-66 | SLEEVE CYL | 1 |
| 12-66 | GASKET CYL SLEEVE | 1 |
| LUBE-1 | LUBE SUPER O-RING, 2 GRAM | 1 |
| 207-66 | SPRING GOV WHITE | 1 |
| 23-B-46 | FILTER BREATHER | 1 |
| 244-BHK-46 | BREATHER HOSE KIT W/BREATHE | 1 |
| 1C-3/8 | LOCKWASHER EXTRNL | 2 |
| 226-46 | STUD INTAKE ELBOW | 2 |
| 244-BCP | VLV CVR BRTHR | 1 |
| 244-BCP-5 | O RING | 1 |
| 244-PV-F | INSERT FOAM FILTER | 1 |
| A-5-NL | POPPET STEMLESS UNLAPPED | 1 |
| PF5-1/2X7/16 | ELBOW STREET 90 DEG PLATED | 1 |
| 244-PV-A | ADPTR FOR 100/110 | 1 |
| 261-46 | GASKET CARB TO ELBOW | 2 |
| 29D-3/824 | NUT HX JAM FINISHED | 2 |
| 7/16 RUBBER HO | HOSE BREATHER (FOOT) | 1 |
| 44-46 | RETAINER OIL | 2 |
| 500-J-46 | CAP RAD 4 LB FOR J-TUBE RAD | 1 |
| 68-66 | BEARING CONE | 2 |
| 68-A-66 | BEARING CUP | 2 |
| 71-46 | WASHER SAE LOCKING, W-13 SIZE | 1 |
| 72-46 | LOCKNUT SAE | 1 |
| 83-A-66 | BEARING CONN ROD PAIR NEW | 1 |
| 88-A-66 | SHIM CONN ROD NEW STY | 2 |
| 905-66 | RNG SET 66 | 1 |
| 80-66 | RING COMPRESSION | 3 |
| 80-S-66 | RING PISTON OIL SCRAPER | 1 |
| 81-66 | RING PISTON OIL RING | 1 |

GSC-106 COMPLETE GASKET SET

| | | |
|-----------|-------------------------------|---|
| 12-106 | GASKET CYL SLEEVE | 3 |
| 173-46 | GASKET SCREEN COVER | 1 |
| 208-106 | GASKET GOV HOUSING | 1 |
| 213-46 | GASKET OIL PRESS GAUGE | 2 |
| 215-46 | GASKET GOV | 1 |
| 2-206 | O RING | 2 |
| 22-96 | GASKET COVER FOR C-96 & C-106 | 1 |
| 238-G-106 | GASKET HD GRAFOIL | 1 |
| 246-106 | GASKET VALVE COVER OUTER | 1 |
| 246-A-106 | GASKET VALVE COVER INNER | 1 |
| 24-96 | GASKET COVER TOP C-96 & C-106 | 1 |
| 261-106 | GASKET CARB TO ELBOW | 2 |
| 289-46 | GASKET | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|--------------|------------------------|---|
| 295-A-46 | GASKET | 1 |
| 314-46 | GASKET FUEL PUMP | 1 |
| 32-96 | GASKET | 1 |
| 330-11-46 | GASKET MAIN TO BRACKET | 1 |
| 330-17-46 | GASKET | 1 |
| 336-106 | GASKET RAD CORE | 1 |
| 336-A-106 | GASKET RAD CORE | 2 |
| 346-46 | GASKET WATER FILLER | 1 |
| 347-96 | GASKET TANKS TO CRNKCS | 1 |
| 36-46 | GASKET | 1 |
| 41-46 | GASKET | 1 |
| 8-46 | GASKET COVER | 1 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

GSC-255 GASKET SET

| | | |
|--------------|----------------------------|---|
| 12-106 | GASKET CYL SLEEVE | 6 |
| 173-46 | GASKET SCREEN COVER | 1 |
| 208-106 | GASKET GOV HOUSING | 1 |
| 215-255 | O RING GOV BUNA | 1 |
| 22-255 | GASKET PLATE | 1 |
| 238-G-255 | GASKET HD GRAFOIL | 1 |
| 24-255 | GASKET COVER | 1 |
| 246-255 | GASKET VALVE COVER | 1 |
| 261-106 | GASKET CARB TO ELBOW | 2 |
| 330-11-255 | GASKET | 1 |
| 330-17-255 | GASKET | 1 |
| 336-255 | GASKET RAD CORE | 1 |
| 346-46 | GASKET WATER FILLER | 1 |
| 347-255 | GASKET TANK TO BLOCK | 1 |
| 36-46 | GASKET | 1 |
| 41-46 | GASKET | 1 |
| 709-255 | GASKET BASE | 1 |
| 715-255 | GASKET BODY | 1 |
| 722-255 | GASKET COVER TO SIDE PLATE | 1 |
| 723-255 | GASKET | 1 |
| 724-255 | GASKET | 2 |
| 774-255 | GASKET HOUSING | 1 |
| 776-255 | GASKET RET | 1 |
| 777-255 | GASKET RETAINER | 1 |
| 895-255 | GASKET CYL BLOCK | 1 |
| ACE-409-46NS | GASKET | 1 |

GSC-46 COMPLETE GASKET SET

| | | |
|----------|--------------------------|---|
| 12-46 | GASKET CYL SLEEVE | 2 |
| 173-46 | GASKET SCREEN COVER | 1 |
| 208-46 | GASKET GOV HOUSING | 1 |
| 213-46 | GASKET OIL PRESS GAUGE | 2 |
| 215-46 | GASKET GOV | 1 |
| 2-206 | O RING | 2 |
| 22-46 | GASKET COVER FOR C-46,66 | 1 |
| 238-G-46 | GASKET HD GRAFOIL | 1 |
| 24-46 | GASKET COVER TOP | 1 |
| 246-46 | GASKET VALVE COVER | 1 |
| 261-46 | GASKET CARB TO ELBOW | 1 |
| 261-A-46 | GASKET CARB | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|--------------|------------------------|---|
| 289-46 | GASKET | 1 |
| 295-A-46 | GASKET | 1 |
| 314-46 | GASKET FUEL PUMP | 1 |
| 32-46 | GASKET | 1 |
| 330-11-46 | GASKET MAIN TO BRACKET | 1 |
| 330-17-46 | GASKET | 1 |
| 336-46 | GASKET RAD CORE | 1 |
| 346-46 | GASKET WATER FILLER | 1 |
| 347-46 | GASKET TANKS TO CRNKCS | 1 |
| 36-46 | GASKET | 1 |
| 41-46 | GASKET | 1 |
| 8-46 | GASKET COVER | 1 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

GSC-66 COMPLETE GASKET SET

| | | |
|--------------|--------------------------|---|
| 12-66 | GASKET CYL SLEEVE | 1 |
| 173-46 | GASKET SCREEN COVER | 1 |
| 208-46 | GASKET GOV HOUSING | 1 |
| 213-46 | GASKET OIL PRESS GAUGE | 2 |
| 215-46 | GASKET GOV | 1 |
| 2-206 | O RING | 2 |
| 22-46 | GASKET COVER FOR C-46,66 | 1 |
| 238-G-66 | GASKET HD GRAFOIL | 1 |
| 24-66 | GASKET COVER TOP | 1 |
| 246-66 | GASKET VALVE COVER | 1 |
| 261-46 | GASKET CARB TO ELBOW | 2 |
| 289-46 | GASKET | 1 |
| 295-A-46 | GASKET | 1 |
| 314-46 | GASKET FUEL PUMP | 1 |
| 32-46 | GASKET | 1 |
| 330-11-46 | GASKET MAIN TO BRACKET | 1 |
| 330-17-46 | GASKET | 1 |
| 336-66 | GASKET RAD CORE | 1 |
| 346-46 | GASKET WATER FILLER | 1 |
| 347-66 | GASKET TANKS TO CRNKCS | 1 |
| 36-46 | GASKET | 1 |
| 41-46 | GASKET | 1 |
| 8-46 | GASKET COVER | 1 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

GSC-96 COMPLETE GASKET SET

| | | |
|----------|-------------------------------|---|
| 12-96 | GASKET CYL SLEEVE | 1 |
| 173-46 | GASKET SCREEN COVER | 1 |
| 208-46 | GASKET GOV HOUSING | 1 |
| 213-46 | GASKET OIL PRESS GAUGE | 2 |
| 215-46 | GASKET GOV | 1 |
| 2-206 | O RING | 2 |
| 22-96 | GASKET COVER FOR C-96 & C-106 | 1 |
| 238-G-96 | GASKET HD GRAFOIL | 1 |
| 246-96 | GASKET VALVE COVER | 1 |
| 24-96 | GASKET COVER TOP C-96 & C-106 | 1 |
| 261-96 | GASKET CARB TO ELBOW | 2 |
| 289-46 | GASKET | 1 |
| 295-A-46 | GASKET | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|--------------|------------------------|---|
| 314-46 | GASKET FUEL PUMP | 1 |
| 32-96 | GASKET | 1 |
| 330-11-46 | GASKET MAIN TO BRACKET | 1 |
| 330-17-46 | GASKET | 1 |
| 336-66 | GASKET RAD CORE | 1 |
| 346-46 | GASKET WATER FILLER | 1 |
| 347-96 | GASKET TANKS TO CRNKCS | 1 |
| 36-46 | GASKET | 1 |
| 41-46 | GASKET | 1 |
| 8-46 | GASKET COVER | 1 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

OFK-1-46 OIL FILTER KIT

| | | |
|----------------|------------------------|---|
| 1A-5/16 | LOCKWASHER PLATED | 3 |
| 245-46 | WASHER COPPER | 2 |
| 25A-5/1618 | NUT HX HEAVY | 3 |
| 7A-5/1618X11/2 | CAPSCREW HX HD | 3 |
| OFK-1-A | OIL FILTER ADAPTER KIT | 1 |
| OFK-1-E | OIL FILTER ELEMENT | 1 |
| OL-54 | PUMP BULKHEAD | 1 |
| OL-F-46 | PUMP OIL BULKHEAD | 1 |
| OL-G-46 | CANISTER BULKHEAD | 1 |
| OL-I-46 | CAM ASSY BULKHEAD | 1 |
| PF5-1/4 | ELBOW STREET 90 DEG | 1 |
| PF9-1/4X1/2 | BUSHING PIPE | 2 |

OFK-1-66 OIL FILTER KIT

| | | |
|----------------|------------------------|---|
| 1A-5/16 | LOCKWASHER PLATED | 3 |
| 245-46 | WASHER COPPER | 2 |
| 25A-5/1618 | NUT HX HEAVY | 3 |
| 7A-5/1618X11/2 | CAPSCREW HX HD | 3 |
| OFK-1-A | OIL FILTER ADAPTER KIT | 1 |
| OFK-1-E | OIL FILTER ELEMENT | 1 |
| OL-36 | CANISTER BULKHEAD | 1 |
| OL-46 | CANISTER BULKHEAD | 1 |
| OL-F-66 | PUMP OIL BULKHEAD | 1 |
| OL-I-66 | CAM ASSY BULKHEAD | 1 |
| PF5-1/4 | ELBOW STREET 90 DEG | 1 |
| PF9-1/4X1/2 | BUSHING PIPE | 2 |

OFK-1-96 OIL FILTER KIT

| | | |
|----------------|------------------------|---|
| 1A-5/16 | LOCKWASHER PLATED | 3 |
| 245-46 | WASHER COPPER | 2 |
| 25A-5/1618 | NUT HX HEAVY | 3 |
| 7A-5/1618X11/2 | CAPSCREW HX HD | 3 |
| OFK-1-A | OIL FILTER ADAPTER KIT | 1 |
| OFK-1-E | OIL FILTER ELEMENT | 1 |
| OL-29 | PUMP BULKHEAD | 1 |
| OL-G-96 | CANISTER BULKHEAD | 1 |
| OL-H-96 | CANISTER BULKHEAD | 1 |
| OL-N-96 | CAM ASSY BULKHEAD | 1 |
| PF5-1/4 | ELBOW STREET 90 DEG | 1 |
| PF9-1/4X1/2 | BUSHING PIPE | 2 |

OLK-U-46 KIT UNIVERSAL OIL LINE

| | | |
|----------|-------------------|---|
| 118-B-96 | NIPPLE PIPE BRASS | 1 |
|----------|-------------------|---|



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|--------------|--------------------------------|---|
| 118-C-96 | BUSHING 1/4-1/8PIPE DBL TAPPED | 1 |
| 119-RG-46 | TEE MALE BRANCH 1/8 | 1 |
| 14-46 | ADAPTER OIL LINE | 1 |
| 48X4 | FITTING STRAIGHT | 1 |
| 49X5X4 | ELBOW 90 DEGREES | 1 |
| OL-14 | CRANKCASE TEE-OIL COLLECTOR | 1 |
| OL-44 | WATER FILL-WATER GA | 1 |
| OL-54 | PUMP BULKHEAD | 1 |
| OL-A-46 | CAM ASSY TEE OIL COL | 1 |
| OL-B-46 | ROCKER CAM ASSY LINE | 1 |
| OL-C-46 | PLATE GOV TEE CAM | 1 |
| OL-D-46 | TEE GAUGE GOV | 1 |
| OL-F-46 | PUMP OIL BULKHEAD | 1 |
| OL-G-46 | CANISTER BULKHEAD | 1 |
| OL-H-46 | TEE BULKHEAD PUMP | 1 |
| OL-I2-46 | FITTING BULKHEAD | 1 |
| OL-I-46 | CAM ASSY BULKHEAD | 1 |
| OL-K-46 | CAM ASSY CRANKCASE TEE | 1 |
| PF1-1/4X2-40 | NIPPLE PIPE | 1 |
| PF2-1/4 | NIPPLE CLOSE | 1 |
| PF3-1/4 | TEE PIPE | 1 |
| PF3-1/8 | TEE PIPE | 1 |

OLK-U-66 KIT UNIVERSAL OIL LINE

| | | |
|--------------|--------------------------------|---|
| 118-B-96 | NIPPLE PIPE BRASS | 1 |
| 118-C-96 | BUSHING 1/4-1/8PIPE DBL TAPPED | 1 |
| 119-RG-46 | TEE MALE BRANCH 1/8 | 1 |
| 14-46 | ADAPTER OIL LINE | 1 |
| 49X4 | ELBOW 90 DEGREES | 1 |
| 49X5X4 | ELBOW 90 DEGREES | 1 |
| OL-16 | TEE GOV GA | 1 |
| OL-26 | TEE BULKHEAD PUMP | 1 |
| OL-36 | CANISTER BULKHEAD | 1 |
| OL-46 | CANISTER BULKHEAD | 1 |
| OL-56 | CAM ASSY TEE-OIL COL | 1 |
| OL-A-66 | COLLAR OIL TEE CRANKCASE | 1 |
| OL-B-66 | ROCKER CAM ASSY LINE | 1 |
| OL-C-66 | TEE GOV CRANKCASE | 1 |
| OL-D-66 | TEE GAUGE GOV | 1 |
| OL-E-66 | GAUGE WATER/WATER FILL | 1 |
| OL-F-66 | PUMP OIL BULKHEAD | 1 |
| OL-I2-46 | FITTING BULKHEAD | 1 |
| OL-I-66 | CAM ASSY BULKHEAD | 1 |
| OL-K-46 | CAM ASSY CRANKCASE TEE | 1 |
| PF1-1/4X2-80 | NIPPLE PIPE | 1 |
| PF2-1/4 | NIPPLE CLOSE | 1 |
| PF3-1/4 | TEE PIPE | 1 |
| PF3-1/8 | TEE PIPE | 1 |

OLK-U-96 KIT UNIVERSAL OIL LINE

| | | |
|-----------|--------------------------------|---|
| 118-C-96 | BUSHING 1/4-1/8PIPE DBL TAPPED | 1 |
| 119-RG-46 | TEE MALE BRANCH 1/8 | 1 |
| 14-46 | ADAPTER OIL LINE | 1 |
| 49X5X4 | ELBOW 90 DEGREES | 1 |
| OL-19 | OIL COL CAM ASSY LINE | 1 |
| OL-29 | PUMP BULKHEAD | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|--------------|--------------------------|---|
| OL-A-96 | COLLAR TEE OIL CRANKCASE | 1 |
| OL-B-96 | ROCKER CAM ASSY LINE | 1 |
| OL-C-96 | TEE GOV CRANKCASE | 1 |
| OL-D-96 | TEE GAUGE GOV | 1 |
| OL-E-96 | GAUGE WATER/WATER FILL | 1 |
| OL-F-96 | PUMP OIL BULKHEAD | 1 |
| OL-G-96 | CANISTER BULKHEAD | 1 |
| OL-H-96 | CANISTER BULKHEAD | 1 |
| OL-I2-96 | FITTING BULKHEAD | 1 |
| OL-K-96 | CAM ASSY CRANKCASE TEE | 1 |
| OL-N-96 | CAM ASSY BULKHEAD | 1 |
| PF1-1/4X2-80 | NIPPLE PIPE | 1 |
| PF1-1/8X2 | NIPPLE PIPE | 1 |
| PF2-1/4 | NIPPLE CLOSE | 1 |
| PF3-1/4 | TEE PIPE | 1 |
| PF3-1/8 | TEE PIPE | 1 |

SFI-255 IGNITION STARFIRE W/BRKT

| | | |
|-----------------|-------------------------------|---|
| 100 10 W | RESISTOR STAR FIRE | 1 |
| 16-14 MALE PUSH | PUSH ON MALE -RED | 3 |
| 16-14 PUSH ON | PUSH ON FEMALE -BLUE | 3 |
| 161900 | COVER SPARK PLUG | 2 |
| 1A-1/4 | LOCKWASHER PLATED | 3 |
| 1A-3/8 | LOCKWASHER PLATED | 4 |
| 1B-3/8 | WASHER FLAT STD | 4 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 6 |
| 29A-1/420 | NUT HX FINISHED ZINC PLTD | 1 |
| 330-12E-CST-46 | BRKT TRIGGER COIL MTG FOR 46/ | 1 |
| 330-17-46 | GASKET | 1 |
| 330-20-255 | SPK PLG CBL - STARFIRE | 2 |
| 330-2-AI-46 | IGNITION COIL | 2 |
| 330-5-AI-255 | MAG PICK UP BRKT | 1 |
| 73905 | TERMINAL SPARK PLUG | 2 |
| 7A-1/420X3/4 | CAPSCREW HX HD | 3 |
| 7A-3/816X11/2 | CAPSCREW HX HD | 4 |
| AES-65 | EYELET LARGE HOLE | 1 |
| AES-66 | EYELET SMALL HOLE | 6 |

SFI-46 IGNITION STARFIRE W/BRKT

| | | |
|-----------------|----------------------------------|----|
| 100 10 W | RESISTOR STAR FIRE | 1 |
| 16-14 MALE PUSH | PUSH ON MALE -RED | 3 |
| 16-14 PUSH ON | PUSH ON FEMALE -BLUE | 3 |
| 1A-1/4 | LOCKWASHER PLATED | 8 |
| 1A-3/8 | LOCKWASHER PLATED | 3 |
| 1A-5/16 | LOCKWASHER PLATED | 4 |
| 1B-3/8 | WASHER FLAT STD | 1 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 17 |
| 1N-5/16 | WASHER FLAT SAE PLATED | 4 |
| 29A-1/420 | NUT HX FINISHED ZINC PLTD | 3 |
| 330-12A2-CST-46 | BRACKET SFI MAGNET BAR | 2 |
| 330-12A5-CST-46 | SPACER STARFIRE C-46 | 2 |
| 330-12A-CST-46 | BRACKET SFI GENERATOR STAND | 1 |
| 330-12B-CST-46 | BRACKET CHRNG GEN ADJ 46,66,96, | 1 |
| 330-12C-CST-46 | COIL BRKT STAR FIRE 46,66,96,106 | 1 |
| 330-12D-CST-46 | PICK UP COIL BRKT 46,66 (GREEN) | 1 |
| 330-12E-CST-46 | BRKT TRIGGER COIL MTG FOR 46/ | 1 |



Product Code: **CL CLIMAX (ARROW C-SERIES)**

| | | |
|---------------|---------------------------|---|
| 330-17-46 | GASKET | 1 |
| 330-20-255 | SPK PLG CBL - STARFIRE | 1 |
| 330-2-AI-46 | IGNITION COIL | 1 |
| 7A-1/420X11/4 | CAPSCREW HX HD | 4 |
| 7A-1/420X3/4 | CAPSCREW HX HD | 1 |
| 7A-1/420X7/8 | CAPSCREW HX HD | 1 |
| 7A-3/816X1 | CAPSCREW HX HD | 3 |
| 7A-5/1618X1 | CAPSCREW HX HD | 2 |
| 7A-5/1618X3/4 | CAPSCREW HX HD | 2 |
| AES-65 | EYELET LARGE HOLE | 1 |
| AES-66 | EYELET SMALL HOLE | 4 |
| AF-603RL | IGNITION WITH REV LIMITER | 1 |
| SF-601 | IGNITION STAR FIRE | 1 |

SFI-66 STARFIRE IGNITION C-66 W/BRACKETS

| | | |
|-----------------|----------------------------------|----|
| 100 10 W | RESISTOR STAR FIRE | 1 |
| 16-14 MALE PUSH | PUSH ON MALE -RED | 3 |
| 16-14 PUSH ON | PUSH ON FEMALE -BLUE | 3 |
| 1A-1/4 | LOCKWASHER PLATED | 4 |
| 1A-3/8 | LOCKWASHER PLATED | 3 |
| 1A-5/16 | LOCKWASHER PLATED | 2 |
| 1B-3/8 | WASHER FLAT STD | 3 |
| 1B-5/16 | WASHER FLAT STD | 2 |
| 1N-1/4 | WASHER FLAT SAE PLATED | 14 |
| 29A-1/420 | NUT HX FINISHED ZINC PLTD | 4 |
| 330-12A-CST-66 | BRACKET SFI GEN STND 66,96,106 | 1 |
| 330-12B-CST-46 | BRACKET CHRG GEN ADJ 46,66,96, | 1 |
| 330-12C-CST-46 | COIL BRKT STAR FIRE 46,66,96,106 | 1 |
| 330-12D-CST-46 | PICK UP COIL BRKT 46,66 (GREEN) | 1 |
| 330-12E-CST-46 | BRKT TRIGGER COIL MTG FOR 46/ | 1 |
| 330-17-46 | GASKET | 1 |
| 330-20-255 | SPK PLG CBL - STARFIRE | 1 |
| 330-2-AI-46 | IGNITION COIL | 1 |
| 7A-1/420X11/4 | CAPSCREW HX HD | 2 |
| 7A-1/420X3/4 | CAPSCREW HX HD | 2 |
| 7A-3/816X11/4 | CAPSCREW HX HD | 2 |
| 7A-3/816X7/8 | CAPSCREW HX HD | 1 |
| 7A-5/1618X1 | CAPSCREW HX HD | 2 |
| AES-65 | EYELET LARGE HOLE | 1 |
| AES-66 | EYELET SMALL HOLE | 4 |
| AF-603RL | IGNITION WITH REV LIMITER | 1 |
| SF-601 | IGNITION STAR FIRE | 1 |



Product Code: **FM FAIRBANKS MORSE, FC & SH**

| | | |
|-----------------|-----------------------------|---|
| 10-C-118 | VALVE EXHAUST COMPLETE | |
| 10-118 | VALVE EXHAUST ONLY | 1 |
| 11-118 | SPRING COLLAR EXHAUST VALVE | 1 |
| 317-118 | SPRING VALVE EXHST | 1 |
| A-122-118 | EXHAUST VALVE COLLAR LOCK | 1 |

| | | |
|-----------------|-----------------------------|---|
| 10-C-208 | VALVE EXHAUST COMPLETE | |
| 10-208 | VALVE EXHAUST ONLY | 1 |
| 11-118 | SPRING COLLAR EXHAUST VALVE | 1 |
| 317-208 | SPRING VALVE EXHST | 1 |
| A-122-118 | EXHAUST VALVE COLLAR LOCK | 1 |

| | | |
|-----------------|-----------------------------|---|
| 10-C-346 | VALVE EXHAUST COMPLETE | |
| 10-346 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 317-346 | SPRING VALVE EXHST | 1 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |

| | | |
|-----------------|-----------------------------|---|
| 10-C-503 | VALVE EXHAUST COMPLETE | |
| 10-503 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 317-346 | SPRING VALVE EXHST | 1 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |

| | | |
|--------------------|-------------------------------|---|
| 1141-RK-118 | REPAIR KIT NEW STYLE FAN | |
| 1141-2-118 | SHAFT | 1 |
| 1141-5-118 | SHAFT SEAL | 1 |
| 29D-5/818 | NUT HX JAM FINISHED | 1 |
| 2A-1/8X11/4 | PIN COTTER | 1 |
| 356-8-46 | NUT HEX SLOTTED 5/8-18 UNF-2B | 1 |
| 498-D | GASKET | 1 |
| 6783-D-1 | BEARING CUP | 2 |

| | | |
|--------------------|-------------------------------|---|
| 1141-RK-346 | REPAIR KIT NEW STYLE FAN | |
| 1141-2-346 | SHAFT FAN HUB | 1 |
| 1A-3/4 | LOCKWASHER PLATED | 1 |
| 29D-3/416 | NUT HX JAM FINISHED | 1 |
| 2A-1/8X11/4 | PIN COTTER | 1 |
| 356-5-46 | SEAL FAN NEW STYLE (REAR) | 1 |
| 356-8-46 | NUT HEX SLOTTED 5/8-18 UNF-2B | 1 |
| 498-D | GASKET | 1 |
| 6783-D-1 | BEARING CUP | 2 |

| | | |
|-----------------|--------------------------|---|
| 1850-118 | REPAIR KIT OLD STYLE FAN | |
| 1141-5-118 | SHAFT SEAL | 1 |
| 1202-D | WASHER | 1 |
| 1A-5/8 | LOCKWASHER PLATED | 1 |
| 29D-5/818 | NUT HX JAM FINISHED | 1 |
| 2A-1/8X11/4 | PIN COTTER | 1 |
| 356-9-46 | NUT HEX SHORT SLOTTED OS | 1 |
| 498-D | GASKET | 1 |
| 6783-D-1 | BEARING CUP | 2 |
| 7804-D | SPINDLE FOR 118-208 | 1 |
| M-503 | SHAFT GREASE FITTING | 1 |

| | | |
|-----------------|--------------------------|---|
| 1850-346 | REPAIR KIT OLD STYLE FAN | |
| 11A-N5000-193 | RING RETAINING INT | 1 |
| 356-9-46 | NUT HEX SHORT SLOTTED OS | 1 |



Product Code: FM FAIRBANKS MORSE, FC & SH

| | | |
|------------|--------------|---|
| 3971-D-346 | SPINDLE FAN | 1 |
| 498-D | GASKET | 1 |
| 6213-D | RETAINER OIL | 1 |

3-BC-RK-118 CYL HD REP KIT

| | | |
|-------------|-----------------------------|---|
| 10-118 | VALVE EXHAUST ONLY | 1 |
| 11-118 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-118 | SPRING SUCTION VALVE DRAG | 1 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 1 |
| 287-118 | GUIDE EXHST VLV | 1 |
| 288-118 | GUIDE VALVE | 1 |
| 310-118 | SPRING VALVE SUCT | 1 |
| 317-118 | SPRING VALVE EXHST | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 1 |
| 87-118 | SEAT EXH SUCT VALVE | 2 |
| 9-B-118 | VALVE SUCTION ONLY | 1 |
| A-122-118 | EXHAUST VALVE COLLAR LOCK | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 1 |

3-BC-RK-208 CYL HD REP KIT

| | | |
|-------------|-----------------------------|---|
| 10-208 | VALVE EXHAUST ONLY | 1 |
| 11-118 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-118 | SPRING SUCTION VALVE DRAG | 1 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 1 |
| 287-118 | GUIDE EXHST VLV | 1 |
| 288-118 | GUIDE VALVE | 1 |
| 310-118 | SPRING VALVE SUCT | 1 |
| 317-208 | SPRING VALVE EXHST | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 1 |
| 87-208 | SEAT EXHAUST SUCTION VALVE | 2 |
| 9-B-208 | VALVE SUCTION ONLY | 1 |
| A-122-118 | EXHAUST VALVE COLLAR LOCK | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 1 |

3-DC-RK1-346 REPAIR KIT 1 INLET VALVE

| | | |
|-------------|-----------------------------|---|
| 10-346 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-346 | SPRING SUCTION VALVE DRAG | 1 |
| 121-A-346 | COLLAR VALVE SUCTION SPRING | 1 |
| 287-346 | GUIDE EXHST VLV STEM | 1 |
| 288-346 | GUIDE VALVE SUCTION | 1 |
| 310-346 | SPRING VALVE SUC | 1 |
| 317-346 | SPRING VALVE EXHST | 1 |
| 617-346 | SPRING VALVE SUC BUMPER | 1 |
| 7963-346 | SEAT EXHAUST VALVE | 2 |
| 9-A-346 | VALVE SUCTION | 1 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |
| B-122-B-346 | VLV SUCT LOCK NUT | 1 |

3-DC-RK1-503 REPAIR KIT 1 INLET VALVE

| | | |
|-----------|-----------------------------|---|
| 10-503 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-346 | SPRING SUCTION VALVE DRAG | 1 |
| 121-A-346 | COLLAR VALVE SUCTION SPRING | 1 |
| 287-346 | GUIDE EXHST VLV STEM | 1 |
| 288-346 | GUIDE VALVE SUCTION | 1 |
| 310-503 | SPRING VALVE SUC | 1 |

Product Code: **FM FAIRBANKS MORSE, FC & SH**

| | | |
|-------------|---------------------------|---|
| 317-346 | SPRING VALVE EXHST | 1 |
| 617-346 | SPRING VALVE SUC BUMPER | 1 |
| 7963-503 | SEAT INSERT EXHAUST VALVE | 2 |
| 9-A-503 | VALVE SUCTION | 1 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |
| B-122-B-346 | VLV SUCT LOCK NUT | 1 |

3-DC-RK2-346 REPAIR KIT 2 INLET VALVE

| | | |
|-------------|-----------------------------|---|
| 10-346 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-118 | SPRING SUCTION VALVE DRAG | 2 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 2 |
| 287-346 | GUIDE EXHST VLV STEM | 1 |
| 288-118 | GUIDE VALVE | 2 |
| 310-118 | SPRING VALVE SUCT | 2 |
| 317-346 | SPRING VALVE EXHST | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 2 |
| 7963-346 | SEAT EXHAUST VALVE | 1 |
| 87-208 | SEAT EXHAUST SUCTION VALVE | 2 |
| 9-B-208 | VALVE SUCTION ONLY | 2 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 2 |

3-DC-RK2-503 REPAIR KIT 2 INLET VALVE

| | | |
|-------------|-----------------------------|---|
| 10-503 | VALVE EXHAUST ONLY | 1 |
| 11-346 | SPRING COLLAR EXHAUST VALVE | 1 |
| 120-118 | SPRING SUCTION VALVE DRAG | 2 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 2 |
| 287-346 | GUIDE EXHST VLV STEM | 1 |
| 288-118 | GUIDE VALVE | 2 |
| 310-118 | SPRING VALVE SUCT | 2 |
| 317-346 | SPRING VALVE EXHST | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 2 |
| 7963-503 | SEAT INSERT EXHAUST VALVE | 1 |
| 87-208 | SEAT EXHAUST SUCTION VALVE | 2 |
| 9-B-208 | VALVE SUCTION ONLY | 2 |
| A-122-346 | LOCK EXHAUST VALVE SPRING | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 2 |

6-ORS-118 PSTN RNG SET

| | | |
|-----------|--------------------------|---|
| A-6-O-118 | RING COMPRESSION 1/16 OS | 2 |
| B-6-O-118 | RING OIL 1/16 OS | 1 |

6-ORS-208 PSTN RNG SET O/S

| | | |
|-----------|--------------------------|---|
| A-6-O-208 | RING COMPRESSION 1/16 OS | 2 |
| B-6-O-208 | RING OIL 1/16 OS | 1 |

6-RS-118 PSTN RNG SET

| | | |
|---------|------------------|---|
| A-6-118 | RING COMPRESSION | 2 |
| B-6-118 | RING OIL | 1 |

6-RS-208 PSTN RNG SET

| | | |
|---------|------------------|---|
| A-6-208 | RING COMPRESSION | 2 |
| B-6-208 | RING OIL | 1 |

6-RS-346 PSTN RNG SET

| | | |
|-------|----------------------|---|
| 80-96 | RING COMPRESSION | 3 |
| 81-96 | RING PISTON OIL RING | 2 |



Product Code: **FM FAIRBANKS MORSE, FC & SH**

| | | |
|-----------------|---------------------|---|
| 6-RS-503 | PSTN RNG SET | |
| A-6-503 | RING COMPRESSION | 3 |
| B-6-503 | RING OIL | 2 |

| | | |
|-------------------|-------------------------------|---|
| 728-RK-118 | STRTR CRANK REPAIR KIT | |
| 265-118 | STRTR CRANK PAWL | 1 |
| 266-118 | STRTR CRANK PAWL PIN | 1 |
| 267-118 | SPRING STARTER PAWL | 1 |

| | | |
|-----------------|-----------------------------|---|
| 9-AC-346 | VALVE SUCTION COMP | |
| 120-346 | SPRING SUCTION VALVE DRAG | 1 |
| 121-A-346 | COLLAR VALVE SUCTION SPRING | 1 |
| 310-346 | SPRING VALVE SUC | 1 |
| 617-346 | SPRING VALVE SUC BUMPER | 1 |
| 9-A-346 | VALVE SUCTION | 1 |
| B-122-B-346 | VLV SUCT LOCK NUT | 1 |

| | | |
|-----------------|-----------------------------|---|
| 9-AC-503 | VALVE SUCTION COMP | |
| 120-346 | SPRING SUCTION VALVE DRAG | 1 |
| 121-A-346 | COLLAR VALVE SUCTION SPRING | 1 |
| 310-503 | SPRING VALVE SUC | 1 |
| 617-346 | SPRING VALVE SUC BUMPER | 1 |
| 9-A-503 | VALVE SUCTION | 1 |
| B-122-B-346 | VLV SUCT LOCK NUT | 1 |

| | | |
|-----------------|-----------------------------|---|
| 9-BC-118 | VLV SUC COMP | |
| 120-118 | SPRING SUCTION VALVE DRAG | 1 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 1 |
| 310-118 | SPRING VALVE SUCT | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 1 |
| 9-B-118 | VALVE SUCTION ONLY | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 1 |

| | | |
|-----------------|-----------------------------|---|
| 9-BC-208 | VLV SUC COMP | |
| 120-118 | SPRING SUCTION VALVE DRAG | 1 |
| 121-B-118 | COLLAR VALVE SUCTION SPRING | 1 |
| 310-118 | SPRING VALVE SUCT | 1 |
| 617-118 | SPRING VALVE SUC BUMPER | 1 |
| 9-B-208 | VALVE SUCTION ONLY | 1 |
| B-122-B-118 | VLV SUC LOCK NUT | 1 |

| | | |
|--------------------|----------------------------|---|
| C-749-C-118 | GSKT SET COMP | |
| 1286-118 | GASKET CRANKCASE COVER HD | 2 |
| 1892-118 | GASKET BASE END COVER | 1 |
| 1898-118 | GASKET GOV BRG HSG | 1 |
| 1899-118 | GASKET GOV BRG HSG OPP | 1 |
| 190-GHD-118 | GASKET HEAD GRAFOIL | 1 |
| 191-118 | GASKET HD WATER HOPPER | 1 |
| 2025-118 | GASKET MAG GR CLOSURE | 1 |
| 2340-118 | GASKET GOV COVER | 1 |
| 237-118 | GASKET FUEL MIXER COVER | 1 |
| 247-118 | GASKET AIR VALVE | 1 |
| 249-118 | GASKE CARB HD | 1 |
| 407-118 | GASKET CYL COVER BOLT | 4 |
| 4910-118 | GASKET MAG HD | 1 |
| 5914-118 | GASKET BREATHER VALVE SEAT | 2 |
| 6147-118 | GASKET RAD CORE | 1 |
| A-990-118 | GASKET CYL BASE OIL GAUGE | 3 |



Product Code: **FM FAIRBANKS MORSE, FC & SH**

| | | |
|---------------------|--------|---|
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

C-749-C-208 GSKT SET COMP

| | | |
|---------------------|----------------------------|---|
| 1119-208 | GASKET HAND HOLE COVER | 1 |
| 1119-A-208 | GASKET HAND HOLE COVER | 1 |
| 1286-208 | GASKET HD CRANKCASE COVER | 2 |
| 1892-118 | GASKET BASE END COVER | 1 |
| 1898-208 | GASKET GOV BRG HSG | 1 |
| 1899-208 | GASKET GOV BRG HSG OPP | 1 |
| 190-GHD-208 | GASKET HEAD GRAFOIL | 1 |
| 191-208 | GASKET WATER HOPPER | 1 |
| 2025-118 | GASKET MAG GR CLOSURE | 1 |
| 2340-118 | GASKET GOV COVER | 1 |
| 237-118 | GASKET FUEL MIXER COVER | 1 |
| 247-118 | GASKET AIR VALVE | 1 |
| 249-118 | GASKE CARB HD | 1 |
| 4910-118 | GASKET MAG HD | 1 |
| 5914-118 | GASKET BREATHER VALVE SEAT | 2 |
| 6147-208 | GASKET RAD CORE | 1 |
| A-990-118 | GASKET CYL BASE OIL GAUGE | 3 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

C-749-C-346 GSKT SET COMP

| | | |
|---------------------|----------------------------|---|
| 1286-346 | GASKET CRANKCASE COVER HD | 2 |
| 1892-346 | GASKET BASE END COVER | 1 |
| 1898-346 | GASKET GOV BRG HSG SIDE | 1 |
| 1899-346 | GASKET GOV BRG HSG OPP | 1 |
| 190-GHD-346 | GASKET HEAD GRAFOIL | 1 |
| 191-346 | GASKET CYL HD COVER | 1 |
| 192-346 | GASKET BFLY VLV | 2 |
| 193-346 | GASKET CYL TO BASE | 1 |
| 194-346 | GASKET WATER RES | 1 |
| 2025-346 | GASKET MAG GE CLOSURE | 1 |
| 237-346 | GASKET FUEL MIXER COVER | 1 |
| 407-346 | GASKET CYL COVER BOLT | 2 |
| 4910-118 | GASKET MAG HD | 1 |
| 5914-118 | GASKET BREATHER VALVE SEAT | 2 |
| 5914-A-346 | GASKET | 1 |
| 6147-346 | GASKET RAD CORE | 1 |
| A-990-118 | GASKET CYL BASE OIL GAUGE | 3 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |

C-749-C-503 GSKT SET

| | | |
|--------------------|---------------------------|---|
| 1286-503 | GASKET CRANKCASE COVER HD | 2 |
| 1892-346 | GASKET BASE END COVER | 1 |
| 1898-503 | GASKET GOV BRG HSG SIDE | 1 |
| 1899-503 | GASKET GOV BRG HSG OPP | 1 |
| 190-GHD-503 | GASKET HEAD GRAFOIL | 1 |
| 191-503 | GASKET CYL HD COVER | 1 |
| 192-346 | GASKET BFLY VLV | 2 |
| 193-503 | GASKET CYL TO BASE | 1 |
| 194-346 | GASKET WATER RES | 1 |
| 2025-346 | GASKET MAG GE CLOSURE | 1 |
| 237-346 | GASKET FUEL MIXER COVER | 1 |



Product Code: **FM FAIRBANKS MORSE, FC & SH**

| | | |
|---------------------|----------------------------|---|
| 407-346 | GASKET CYL COVER BOLT | 2 |
| 4910-118 | GASKET MAG HD | 1 |
| 5914-118 | GASKET BREATHER VALVE SEAT | 2 |
| 5914-A-346 | GASKET | 1 |
| 6147-503 | GASKET RAD CORE | 1 |
| A-990-118 | GASKET CYL BASE OIL GAUGE | 3 |
| ACE-409-46NS | GASKET | 1 |
| ACE-415-46 | GASKET | 1 |



Product Code: **GP GEMINI PARTS**

A405139 G26 COMPLETE OVERHAUL GASKET KIT

| | | |
|----------|------------------------------|---|
| 47317848 | GASKET GOV MAG | 1 |
| A310435 | GASKET FRONT COVER | 1 |
| A311877 | SHIM MAIN BEARING .003 | 2 |
| A311906 | GASKET OIL PAN | 1 |
| A312019 | PLATE ROD BOLT LOCK | 4 |
| A312444 | OIL SLINGER | 1 |
| A312591 | FLYWHEEL LOCK PLATE | 1 |
| a312976 | GASKET WATER PUMP | 1 |
| A314866 | GASKET CYL HEAD EXH FLANGE | 4 |
| A315956 | O-RING LINER | 6 |
| A400335 | GASKET, TOP COVER | 1 |
| A400356 | SHIM CAMSHAFT .003 | 4 |
| A405053 | SEAL FRONT COVER | 1 |
| A405407 | WATER PUMP COVER/SHIM | 1 |
| HG310355 | GASKET, VALVE COVER G26 | 2 |
| HG311633 | O-RING, GOVERNOR ADAPTER | 1 |
| HG311769 | SHIM, GOVERNOR ADAPTER 0.01 | 1 |
| HG311770 | SHIM, GOVERNOR ADAPTER 0.004 | 3 |
| HG311874 | O-Ring, Main Bearing Housing | 1 |
| HG312055 | SHIM, CAMSHAFT HOUSING 0.01 | 1 |
| HG312056 | SHIM, CAMSHAFT HOUSING 0.004 | 3 |
| HG317602 | THERMOSTAT, GSK. WATER OUTL | 2 |
| HG402710 | GASKET, CYLINDER HEAD | 2 |
| HG405054 | OIL SEAL, CRANKSHAFT REAR | 1 |
| HG405140 | GASKET, OIL PUMP G-26/G-40 | 1 |
| HG405302 | GASKET, CARBURETOR MOUNT | 1 |

A4061285 WATER PUMP KIT G-26

| | | |
|---------|--------------------------|---|
| 120320B | WATER PUMP SEAL | 1 |
| 44999 | RING RET | 1 |
| 78645 | SLINGER OIL | 1 |
| A312975 | IMPELLER G-26 | 1 |
| A312976 | GASKET WATER PUMP | 1 |
| A317834 | W/P BEARING & SHAFT G-26 | 1 |
| A405407 | WATER PUMP COVER/SHIM | 1 |

A4061293 GASKET SET HEAD

| | | |
|----------|----------------------------|---|
| A310355 | GASKET CYL HEAD COVER | 2 |
| A314866 | GASKET CYL HEAD EXH FLANGE | 4 |
| A317602 | GASKET WATER OUTLET | 2 |
| A4064347 | GASKET TOP COVER, COMPRESS | 1 |
| HG402710 | GASKET, CYLINDER HEAD | 2 |

AGD-751-MK KIT COMPLETE GOV REPAIR G26

| | | |
|--------------|-------------------------|---|
| 494517 | BEARING REAR MAIN | 1 |
| 494518 | BEARING ROCKER SHAFT | 2 |
| 494523 | PLUG GOVERNOR EXPANSION | 1 |
| A01330022L | BEARING, FRONT | 1 |
| R-AGD-751-MK | KIT GOV REPAIR G-26 | 1 |

G-932-G26 SLEEVE KIT

| | | |
|----------|---------------------------|---|
| 47315957 | CYLINDER SLEEVE - G26 | 1 |
| A315956 | O-RING LINER | 3 |
| A402713 | G26 PISTON & PIN ASSEMBLY | 1 |
| HG315737 | Piston Ring Set G26 | 1 |
| HG18016 | RING, RAIL | 2 |



Product Code: **GP GEMINI PARTS**

| | | |
|----------|---------------------------|---|
| HG314404 | RING, 2ND & 3RD | 2 |
| HG316257 | RING, 1ST | 1 |
| HG35292 | OIL RING | 1 |
| LUBE-1 | LUBE SUPER O-RING, 2 GRAM | 1 |

G-936-G26 CYLINDER HEAD REPAIR KIT

| | | |
|----------|------------------------------|---|
| 163235 | SPRING TAPER VALVE | 4 |
| A100010 | SPRING, VALVE G26/G40 | 2 |
| A313501 | VALVE ROTATOR, INTAKE & EXHA | 2 |
| A314629 | VALVE STEM SEAL | 2 |
| A316824 | VALVE INTAKE | 1 |
| A317205 | SEAT, INTAKE VALVE | 1 |
| a4062905 | EXHAUST VALVE | 1 |
| A4066064 | SEAT, EXHAUST VALVE | 1 |
| HG314816 | GUIDE, VALVE EXHAUST G26/G40 | 1 |
| HG314829 | GUIDE, VALVE INTAKE G26/G40 | 1 |

G-970-G26 KIT OVERHAUL G26

| | | |
|------------------|-------------------------------|----------|
| A100020 | THRUST WASHER | 2 |
| A315127 | CONN ROD BRG PAIR, G26 (ORDER | 2 |
| A400342 | BUSHING WRIST PIN | 4 |
| A400584 | GP THERMOSTAT G26 192 DEG | 2 |
| A405052 | MAIN BEARING FRONT COVER | 1 |
| A405139 | G26 COMPLETE OVERHAUL GASK | 1 |
| 47317848 | GASKET GOV MAG | 1 |
| A310435 | GASKET FRONT COVER | 1 |
| A311877 | SHIM MAIN BEARING .003 | 2 |
| A311906 | GASKET OIL PAN | 1 |
| A312019 | PLATE ROD BOLT LOCK | 4 |
| A312444 | OIL SLINGER | 1 |
| A312591 | FLYWHEEL LOCK PLATE | 1 |
| a312976 | GASKET WATER PUMP | 1 |
| A314866 | GASKET CYL HEAD EXH FLANGE | 4 |
| A315956 | O-RING LINER | 6 |
| A400335 | GASKET, TOP COVER | 1 |
| A400356 | SHIM CAMSHAFT .003 | 4 |
| A405053 | SEAL FRONT COVER | 1 |
| A405407 | WATER PUMP COVER/SHIM | 1 |
| HG310355 | GASKET, VALVE COVER G26 | 2 |
| HG311633 | O-RING, GOVERNOR ADAPTER | 1 |
| HG311769 | SHIM, GOVERNOR ADAPTER 0.01 | 1 |
| HG311770 | SHIM, GOVERNOR ADAPTER 0.004 | 3 |
| HG311874 | O-Ring, Main Bearing Housing | 1 |
| HG312055 | SHIM, CAMSHAFT HOUSING 0.01 | 1 |
| HG312056 | SHIM, CAMSHAFT HOUSING 0.004 | 3 |
| HG317602 | THERMOSTAT, GSK. WATER OUTL | 2 |
| HG402710 | GASKET, CYLINDER HEAD | 2 |
| HG405054 | OIL SEAL, CRANKSHAFT REAR | 1 |
| HG405140 | GASKET, OIL PUMP G-26/G-40 | 1 |
| HG405302 | GASKET, CARBURETOR MOUNT | 1 |
| A4055705 | G26 WATER PUMP ASSEMBLY | 1 |
| A4227088 | MAIN BEARING | 2 |
| G-932-G26 | SLEEVE KIT | 2 |
| 47315957 | CYLINDER SLEEVE - G26 | 1 |
| A315956 | O-RING LINER | 3 |
| A402713 | G26 PISTON & PIN ASSEMBLY | 1 |



Product Code: **GP GEMINI PARTS**

| | | |
|------------------|------------------------------|---|
| HG315737 | Piston Ring Set G26 | 1 |
| HG18016 | RING, RAIL | 2 |
| HG314404 | RING, 2ND & 3RD | 2 |
| HG316257 | RING, 1ST | 1 |
| HG35292 | OIL RING | 1 |
| LUBE-1 | LUBE SUPER O-RING, 2 GRAM | 1 |
| G-936-G26 | CYLINDER HEAD REPAIR KIT | 2 |
| 163235 | SPRING TAPER VALVE | 4 |
| A100010 | SPRING, VALVE G26/G40 | 2 |
| A313501 | VALVE ROTATOR, INTAKE & EXHA | 2 |
| A314629 | VALVE STEM SEAL | 2 |
| A316824 | VALVE INTAKE | 1 |
| A317205 | SEAT, INTAKE VALVE | 1 |
| a4062905 | EXHAUST VALVE | 1 |
| A4066064 | SEAT, EXHAUST VALVE | 1 |
| HG314816 | GUIDE, VALVE EXHAUST G26/G40 | 1 |
| HG314829 | GUIDE, VALVE INTAKE G26/G40 | 1 |

G-970-G26L KIT ENGINE OVERHAUL

| | | |
|-----------------|-------------------------------|---|
| A100020 | THRUST WASHER | 2 |
| A315127 | CONN ROD BRG PAIR, G26 (ORDER | 2 |
| A400584 | GP THERMOSTAT G26 192 DEG | 2 |
| A405052 | MAIN BEARING FRONT COVER | 1 |
| A405139 | G26 COMPLETE OVERHAUL GASK | 1 |
| 47317848 | GASKET GOV MAG | 1 |
| A310435 | GASKET FRONT COVER | 1 |
| A311877 | SHIM MAIN BEARING .003 | 2 |
| A311906 | GASKET OIL PAN | 1 |
| A312019 | PLATE ROD BOLT LOCK | 4 |
| A312444 | OIL SLINGER | 1 |
| A312591 | FLYWHEEL LOCK PLATE | 1 |
| a312976 | GASKET WATER PUMP | 1 |
| A314866 | GASKET CYL HEAD EXH FLANGE | 4 |
| A315956 | O-RING LINER | 6 |
| A400335 | GASKET, TOP COVER | 1 |
| A400356 | SHIM CAMSHAFT .003 | 4 |
| A405053 | SEAL FRONT COVER | 1 |
| A405407 | WATER PUMP COVER/SHIM | 1 |
| HG310355 | GASKET, VALVE COVER G26 | 2 |
| HG311633 | O-RING, GOVERNOR ADAPTER | 1 |
| HG311769 | SHIM, GOVERNOR ADAPTER 0.01 | 1 |
| HG311770 | SHIM, GOVERNOR ADAPTER 0.004 | 3 |
| HG311874 | O-Ring, Main Bearing Housing | 1 |
| HG312055 | SHIM, CAMSHAFT HOUSING 0.01 | 1 |
| HG312056 | SHIM, CAMSHAFT HOUSING 0.004 | 3 |
| HG317602 | THERMOSTAT, GSK. WATER OUTL | 2 |
| HG402710 | GASKET, CYLINDER HEAD | 2 |
| HG405054 | OIL SEAL, CRANKSHAFT REAR | 1 |
| HG405140 | GASKET, OIL PUMP G-26/G-40 | 1 |
| HG405302 | GASKET, CARBURETOR MOUNT | 1 |
| A4061285 | WATER PUMP KIT G-26 | 1 |
| 120320B | WATER PUMP SEAL | 1 |
| 44999 | RING RET | 1 |
| 78645 | SLINGER OIL | 1 |
| A312975 | IMPELLER G-26 | 1 |
| A312976 | GASKET WATER PUMP | 1 |



Product Code: **GP GEMINI PARTS**

| | | |
|------------------|------------------------------|---|
| A317834 | W/P BEARING & SHAFT G-26 | 1 |
| A405407 | WATER PUMP COVER/SHIM | 1 |
| A4227088 | MAIN BEARING | 2 |
| G-932-G26 | SLEEVE KIT | 2 |
| 47315957 | CYLINDER SLEEVE - G26 | 1 |
| A315956 | O-RING LINER | 3 |
| A402713 | G26 PISTON & PIN ASSEMBLY | 1 |
| HG315737 | Piston Ring Set G26 | 1 |
| HG18016 | RING, RAIL | 2 |
| HG314404 | RING, 2ND & 3RD | 2 |
| HG316257 | RING, 1ST | 1 |
| HG35292 | OIL RING | 1 |
| LUBE-1 | LUBE SUPER O-RING, 2 GRAM | 1 |
| G-936-G26 | CYLINDER HEAD REPAIR KIT | 2 |
| 163235 | SPRING TAPER VALVE | 4 |
| A100010 | SPRING, VALVE G26/G40 | 2 |
| A313501 | VALVE ROTATOR, INTAKE & EXHA | 2 |
| A314629 | VALVE STEM SEAL | 2 |
| A316824 | VALVE INTAKE | 1 |
| A317205 | SEAT, INTAKE VALVE | 1 |
| a4062905 | EXHAUST VALVE | 1 |
| A4066064 | SEAT, EXHAUST VALVE | 1 |
| HG314816 | GUIDE, VALVE EXHAUST G26/G40 | 1 |
| HG314829 | GUIDE, VALVE INTAKE G26/G40 | 1 |

HG315737 Piston Ring Set G26

| | | |
|-----------------|-----------------|---|
| HG18016 | RING, RAIL | 2 |
| HG314404 | RING, 2ND & 3RD | 2 |
| HG316257 | RING, 1ST | 1 |
| HG35292 | OIL RING | 1 |



Product Code: **IM CARBURETOR PARTS**

| | | |
|------------------|-----------------------------------|---|
| 100-RK-46 | KIT 100 SERIES CARB REPAIR | |
| AL1-7-1 | THROTTLE LEVER | 1 |
| AL1-8-2 | THROTTLE STOP ASSY 5/16 | 1 |
| AS3-10 | SPACER-100, 90 DEG | 1 |
| AV1-14-3 | VLV, DIAPHM ASSY | 1 |
| B2-12 | BEARING OILITE | 2 |
| F2-4 | BUTTERFLY 1 1/2 IMPCO | 1 |
| G1-11 | GASKET THROTTLE TO BODY | 1 |
| G1-19 | GASKET 1-1/2 SAE FL | 1 |
| R1-9 | RETAINER SEAL | 2 |
| S1-12 | SCREW | 2 |
| S1-3 | SCREW SEMS MACH size 10-24x5/8 | 4 |
| S2-13 | SPRING 110 AIR VALVE | 1 |
| S5-2 | SHAFT BUTTERFLY 5/16 | 1 |

| | | |
|------------------|-----------------------------------|---|
| 110-RK-46 | REPAIR KIT 110 SERIES CARB | |
| AL1-7-1 | THROTTLE LEVER | 1 |
| AL1-8-2 | THROTTLE STOP ASSY 5/16 | 1 |
| AS3-22 | VALVE & SPACER ASSY | 1 |
| B2-12 | BEARING OILITE | 2 |
| D1-13-2 | DIAPHRAGM SIL.-110 | 1 |
| F2-4 | BUTTERFLY 1 1/2 IMPCO | 1 |
| G1-11 | GASKET THROTTLE TO BODY | 1 |
| G1-13 | PLATE GASKET TO BODY | 1 |
| G1-19 | GASKET 1-1/2 SAE FL | 1 |
| R1-9 | RETAINER SEAL | 2 |
| S1-12 | SCREW | 6 |
| S1-19 | SCREW size 12-24x5/8 sems | 4 |
| S1-3 | SCREW SEMS MACH size 10-24x5/8 | 2 |
| S1-41 | SCREW | 4 |
| S2-13 | SPRING 110 AIR VALVE | 1 |
| S3-25 | SEAL INTERNAL | 2 |
| S5-2 | SHAFT BUTTERFLY 5/16 | 1 |

| | | |
|------------------|--------------------------------|---|
| 200-RK-96 | 200 SERIES CARB REP KIT | |
| AL1-10 | THROTTLE STOP ASSY 3/8 | 1 |
| AL1-9-1 | THROTTLE LVR 200 | 1 |
| AV1-12-2 | VLV, DIAPHM | 1 |
| B2-13 | BEARING 3/8 200 CARB | 2 |
| F2-5 | BUTTERFLY 1-3/4 | 1 |
| G1-21 | THROTTLE TO BODY GASKET | 1 |
| G1-23 | GASKET | 2 |
| S1-12 | SCREW | 2 |
| S1-19 | SCREW size 12-24x5/8 sems | 4 |
| S1-3 | SCREW SEMS MACH size 10-24x5/8 | 4 |
| S2-17 | SPRING | 1 |
| S3-11 | SHAFT SEAL | 2 |
| S3-20 | SEAL INTERNAL | 1 |
| S5-3 | SHAFT BUTTERFLY 3/8 | 1 |

| | | |
|------------------|--------------------------------|---|
| 210-RK-96 | 210 SERIES CARB REP KIT | |
| AL1-10 | THROTTLE STOP ASSY 3/8 | 1 |
| AL1-9-1 | THROTTLE LVR 200 | 1 |
| AS3-21 | VALVE & SPACER ASSY | 1 |
| B2-13 | BEARING 3/8 200 CARB | 2 |
| D1-12-2 | DIAPHRAGM SIL.-210 | 1 |



Product Code: **IM** **CARBURETOR PARTS**

| | | |
|--------------|--------------------------------|---|
| F2-5 | BUTTERFLY 1-3/4 | 1 |
| G1-20 | PLATE GASKET TO BODY | 1 |
| G1-21 | THROTTLE TO BODY GASKET | 1 |
| G1-23 | GASKET | 1 |
| R1-8 | O RING | 2 |
| S1-12 | SCREW | 6 |
| S1-19 | SCREW size 12-24x5/8 sems | 4 |
| S1-3 | SCREW SEMS MACH size 10-24x5/8 | 2 |
| S1-41 | SCREW | 3 |
| S2-17 | SPRING | 1 |
| S3-11 | SHAFT SEAL | 2 |
| S3-20 | SEAL INTERNAL | 1 |
| S5-3 | SHAFT BUTTERFLY 3/8 | 1 |



Product Code: **TD CLUTCH/PTO PARTS**

C-107-SP-KIT CLUTCH SERVICE KIT SINGLE OR DOUBLE BEARING

| | | |
|----------|----------------------------------|---|
| 2727 | NUT HUB 7,8 IN | 1 |
| A-1587 | LOCKWASHER 7 8 INCH | 1 |
| A-2286 | SPRING RELEASE 7 8 INCH | 6 |
| A-5436-D | PLATE DRIVE 7 INCH 3 PC | 1 |
| M-1292-A | HOSE FLEX 7,8,10 IN MACH 12" LO | 1 |
| M-141 | BEARING PILOT, 7,8 IN SGL SHIELD | 1 |
| M-1590 | BEARING | 2 |
| M-177 | BEARING PILOT MACH | 1 |
| M-268 | FITTING LUBE MALE | 2 |
| X-117-C8 | COLLAR ASSY 7,8,10 IN | 1 |

C-108-HP-KIT CLUTCH SERVICE KIT

| | | |
|----------|---------------------------------|---|
| 2727 | NUT HUB 7,8 IN | 1 |
| 6479-E | PLATE 3 PC CLUTCH | 1 |
| A-1587 | LOCKWASHER 7 8 INCH | 1 |
| A-2286 | SPRING RELEASE 7 8 INCH | 6 |
| M-1292-A | HOSE FLEX 7,8,10 IN MACH 12" LO | 1 |
| M-141-A | BRG SOLID SHFT 7,8" DOUBLE SHI | 1 |
| M-177 | BEARING PILOT MACH | 1 |
| M-268 | FITTING LUBE MALE | 2 |
| X-117-C8 | COLLAR ASSY 7,8,10 IN | 1 |

C-110-HP-KIT CLUTCH SERVICE KIT

| | | |
|----------|---------------------------------|---|
| 1092-A | NUT HUB 10 IN | 1 |
| 5878-G | PLATE CLUTCH 10" 3 PIECE | 1 |
| A-1069 | SPRING RELEASE 10 INCH | 6 |
| A-1588 | LOCKWASHER 10 INCH | 1 |
| M-1292-A | HOSE FLEX 7,8,10 IN MACH 12" LO | 1 |
| M-167 | BEARING PILOT 10" | 1 |
| M-207 | BEARING CLUTCH 10" | 2 |
| M-2262-A | BEARING PILOT 10 IN MACH | 1 |
| M-268 | FITTING LUBE MALE | 2 |
| M-503 | SHAFT GREASE FITTING | 1 |
| X-117-C8 | COLLAR ASSY 7,8,10 IN | 1 |

SP-111-HP-KIT CLUTCH SERVICE KIT

| | | |
|----------|------------------------|---|
| 1092 | NUT HUB 11 IN | 1 |
| A-1588 | LOCKWASHER 10 INCH | 1 |
| A-5579-E | PLATE DRIVE 3 PC 11 IN | 1 |
| M-1292-B | HOSE FLEX 14" LONG | 1 |
| M-167 | BEARING PILOT 10" | 1 |
| M-207 | BEARING CLUTCH 10" | 2 |
| M-268 | FITTING LUBE MALE | 2 |
| M-503 | SHAFT GREASE FITTING | 1 |
| X-117 | COLLAR ASSY 11 IN | 1 |



Product Code: **TX TEXSTEAM**

| 12-GC2RK REPAIR KIT 1/4 VITON | | |
|--------------------------------------|------------------------------|---|
| ASA-2184 | O RING VITON | 2 |
| ASA-4246-BA | O RING VITON | 1 |
| ASA-5000-BA | U CUPS BUNA | 1 |
| ASA-5002-BA | POLY PAK W/VITON ORING | 2 |
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5004-BA | SPRING EXHST VALVE | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5006-BA | SPRING CHECK VALVE | 1 |
| ASA-5007-BA | SPRING PISTON | 1 |
| ASA-5013-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5014-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5016-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5018-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |

| 12-GC2RK-N REPAIR KIT 1/4 BUNA | | |
|---------------------------------------|-----------------------|---|
| ASA-4251-BA | O RING BUNA | 1 |
| ASA-5000-BA | U CUPS BUNA | 1 |
| ASA-5001-BA | POLY PAK W/BUNA ORING | 2 |
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5004-BA | SPRING EXHST VALVE | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5006-BA | SPRING CHECK VALVE | 1 |
| ASA-5007-BA | SPRING PISTON | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5046-BA | O RING BUNA | 2 |
| ASA-5047-BA | O RING BUNA | 2 |
| ASA-5049-BA | O RING BUNA | 1 |
| ASA-5050-BA | O RING BUNA | 2 |
| ASA-5051-BA | O RING BUNA | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |

| 12-GC4RK REPAIR KIT 1/2 VITON | | |
|--------------------------------------|------------------------------|---|
| ASA-2184 | O RING VITON | 2 |
| ASA-5000-BA | U CUPS BUNA | 1 |
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5004-BA | SPRING EXHST VALVE | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5006-BA | SPRING CHECK VALVE | 1 |
| ASA-5013-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5014-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5016-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5018-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5060-BA | O RING VITON | 1 |
| ASA-5062-BA | SPRING | 1 |
| ASA-5065-BA | POLYPAK SEAL | 2 |
| ASA-54 | BALL S.S. 3/8 | 2 |



Product Code: **TX** **TEXSTEAM**

12-GC4RK-N REPAIR KIT 1/2 BUNA

| | | |
|-------------|----------------------|---|
| ASA-5000-BA | U CUPS BUNA | 1 |
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5004-BA | SPRING EXHST VALVE | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5006-BA | SPRING CHECK VALVE | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5046-BA | O RING BUNA | 2 |
| ASA-5047-BA | O RING BUNA | 2 |
| ASA-5049-BA | O RING BUNA | 1 |
| ASA-5050-BA | O RING BUNA | 2 |
| ASA-5051-BA | O RING BUNA | 1 |
| ASA-5062-BA | SPRING | 1 |
| ASA-5065-BA | POLYPAK SEAL | 2 |
| ASA-5066-BA | O RING BUNA | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |

13-GC2RK REPAIR KIT FOR 13 SERIES PUMP

| | | |
|------------------|-------------------------------|---|
| ASA-10107 | O RING | 1 |
| ASA-10113 | O RING | 1 |
| ASA-10285 | SPRING ACTUATOR | 1 |
| ASA-10313 | O-RING TEFLON | 2 |
| ASA-11388 | U CUP | 1 |
| ASA-11438 | SPRING COMPRESSION | 1 |
| ASA-11485 | O-RING VITON | 2 |
| ASA-126 | BALL STEEL 1/4 SS | 2 |
| ASA-5002-BA-TFE- | POLY PAK FOR 13 SERIES PUMP | 1 |
| 13-SPACER | SPACER FOR 13 SERIES POLY-PAK | 1 |
| ASA-5002-BA-TFE | POLY PAK W/TEFLON O-RING | 1 |
| ASA-5001-BA | POLY PAK W/BUNA ORING | 1 |
| ASA-5110-BA | O RING (TFE) | 1 |
| ASA-5046-BA | O RING BUNA | 1 |
| TRK-B | TIMER REPAIR KIT-BUNA | 1 |
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5010-BA | O-RING TEFLON | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5045-BA | SCREW SQ FLATHD | 2 |
| ASA-5046-BA | O RING BUNA | 1 |

ASA-4671 SPRING KIT 500 SERIES

| | | |
|-------------|--------------------|---|
| 41A-1/8X7/8 | PIN ROLL | 1 |
| ASA-4600 | SPRING FLIPPER N/S | 1 |
| ASA-4601 | BUSHING SPRING TOP | 1 |
| ASA-772 | BSHNG SPRG BTM | 1 |

ASA-5055-BA- BUNA PKING,O-RINGS

| | | |
|-------------|-----------------------|---|
| ASA-4251-BA | O RING BUNA | 1 |
| ASA-5001-BA | POLY PAK W/BUNA ORING | 2 |
| ASA-5046-BA | O RING BUNA | 2 |
| ASA-5047-BA | O RING BUNA | 2 |
| ASA-5049-BA | O RING BUNA | 1 |



Product Code: **TX TEXSTEAM**

| | | |
|--------------------|-------------|---|
| ASA-5050-BA | O RING BUNA | 2 |
| ASA-5051-BA | O RING BUNA | 1 |

ASA-5055-BA- O RING KIT VITON W/PC

| | | |
|--------------------|------------------------------|---|
| ASA-2184 | O RING VITON | 2 |
| ASA-4246-BA | O RING VITON | 1 |
| ASA-5002-BA | POLY PAK W/VITON ORING | 2 |
| ASA-5013-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5014-BA | O RING VITON F/CROSS SECTION | 2 |
| ASA-5016-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5018-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5060-BA | O RING VITON | 1 |
| ASA-5065-BA | POLYPAK SEAL | 2 |

ASA-9001 HEAD KIT 1/4" BUNA

| | | |
|------------------|----------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-1461 | PACKING PLUNGER BUNA N 1/4 | 1 |
| ASA-2597 | O RING BUNA | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-737-O | SEAT W/BUNA O RING | 1 |
| ASA-2597 | O RING BUNA | 1 |

ASA-9001-S SHORT HEAD KIT 1/4"

| | | |
|------------------|----------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-1461 | PACKING PLUNGER BUNA N 1/4 | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-737-O | SEAT W/BUNA O RING | 1 |
| ASA-2597 | O RING BUNA | 1 |

ASA-9001-TFE HEAD KIT 1/4" TEFLON

| | | |
|---------------------|-----------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-1642 | PACKING PLUNGER TEFLON 1/4" | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-736-TFE | BTM BSHNG W/TFE ORING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-736 | BTM BSHNG, VITON O-RING | 1 |
| ASA-2580 | O RING VITON | 1 |
| ASB-737-TFE | SEAT W/TFE O RING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-737 | SEAT W/VITON O RING | 1 |
| ASA-2580 | O RING VITON | 1 |

ASA-9002 HEAD KIT 3/8"

| | | |
|-----------------|----------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-1456 | PACKING PLUNGER BUNA N 3/8 | 1 |
| ASA-2597 | O RING BUNA | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |



Product Code: **TX TEXSTEAM**

| | | |
|------------------|--------------------|---|
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-737-O | SEAT W/BUNA O RING | 1 |
| ASA-2597 | O RING BUNA | 1 |

ASA-9002-S SHORT HEAD KIT 3/8"

| | | |
|------------------|----------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-1456 | PACKING PLUNGER BUNA N 3/8 | 1 |
| ASA-2597 | O RING BUNA | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-737-O | SEAT W/BUNA O RING | 1 |
| ASA-2597 | O RING BUNA | 1 |

ASA-9002-TFE HEAD KIT 3/8,TFE

| | | |
|---------------------|-----------------------------|---|
| ASA-1234 | PACKING PLUNGER TEFLON 3/8" | 1 |
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-736-TFE | BTM BSHNG W/TFE ORING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-736 | BTM BSHNG, VITON O-RING | 1 |
| ASA-2580 | O RING VITON | 1 |
| ASB-737-TFE | SEAT W/TFE O RING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-737 | SEAT W/VITON O RING | 1 |
| ASA-2580 | O RING VITON | 1 |

ASA-9003 HEAD KIT 1/2"

| | | |
|------------------|------------------------|---|
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-2597 | O RING BUNA | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASA-959 | PACKING PLNGR BUNA 1/2 | 1 |
| ASB-737-O | SEAT W/BUNA O RING | 1 |
| ASA-2597 | O RING BUNA | 1 |

ASA-9003-TFE HEAD KIT 1/2,TFE

| | | |
|---------------------|----------------------------|---|
| ASA-1012 | PACKING PLUNGER TEFLON 1/2 | 1 |
| ASA-126 | BALL STEEL 1/4 SS | 1 |
| ASA-290 | PIN GROOVED | 1 |
| ASA-4095 | RING WIPER DRIP | 2 |
| ASA-4127 | PACKING YOKE 3 PC | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |
| ASA-77 | SPRING | 1 |
| ASB-736-TFE | BTM BSHNG W/TFE ORING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-736 | BTM BSHNG, VITON O-RING | 1 |
| ASA-2580 | O RING VITON | 1 |



Product Code: TX TEXSTEAM

| | | |
|---------------------|---------------------|---|
| ASB-737-TFE | SEAT W/TFE O RING | 1 |
| ASA-2580-TFE | O RING TEFLON | 1 |
| ASB-737 | SEAT W/VITON O RING | 1 |
| ASA-2580 | O RING VITON | 1 |

ASA-9006 REPAIR KIT MASTER VALVE

| | | |
|-----------------|------------|---|
| ASA-1329 | DIAPHRAGM | 2 |
| ASA-196 | VALVE DISC | 1 |
| ASA-197 | STEM ASSY | 1 |
| ASA-200 | VALVE SEAT | 1 |
| ASA-201 | SEAT VALVE | 1 |
| ASA-202 | SPRING | 1 |

EVRK-V EXH VLV REP KIT-VITON

| | | |
|--------------------|------------------------------|---|
| ASA-5004-BA | SPRING EXHST VALVE | 1 |
| ASA-5013-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5014-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5030-BA | BODY EXHAUST VALVE | 1 |
| ASA-5031-BA | EXHST VLV ACTUATOR | 1 |

SDRK-B REPAIR KIT BUNA SUCTION/DISCHARGE

| | | |
|--------------------|--------------------|---|
| ASA-5006-BA | SPRING CHECK VALVE | 1 |
| ASA-5047-BA | O RING BUNA | 1 |
| ASA-5049-BA | O RING BUNA | 1 |
| ASA-5050-BA | O RING BUNA | 1 |
| ASA-5051-BA | O RING BUNA | 1 |
| ASA-54 | BALL S.S. 3/8 | 2 |

TRK-B TIMER REPAIR KIT-BUNA

| | | |
|--------------------|----------------------|---|
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5010-BA | O-RING TEFLON | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5045-BA | SCREW SQ FLATHD | 2 |
| ASA-5046-BA | O RING BUNA | 1 |

TRK-V TIMER REPAIR KIT-VITON

| | | |
|--------------------|------------------------------|---|
| ASA-5003-BA | DIAPHRAGM | 1 |
| ASA-5005-BA | SPRING SPOOL VALVE | 1 |
| ASA-5010-BA | O-RING TEFLON | 1 |
| ASA-5013-BA | O RING VITON F/CROSS SECTION | 1 |
| ASA-5020-BA | GASKET | 1 |
| ASA-5039-BA | SPL VLV END PLT-DIA | 1 |
| ASA-5040-BA | SPL VLV END PLT-INLT | 1 |
| ASA-5045-BA | SCREW SQ FLATHD | 2 |

Product Code: **WT WITTE PARTS**

| | | |
|-----------------|------------------------|---|
| 47200699 | PISTON RING SET | |
| 81-46 | RING PISTON OIL | 1 |
| A-6-118 | RING COMPRESSION | 3 |

| | | |
|-----------------|--|----|
| 47312862 | GASKET SET F42 SERV LESS 47315686 | |
| 314-46 | GASKET FUEL PUMP | 1 |
| 47005170 | GASKET SITE GLASS COVER | 3 |
| 47074870 | WASHER COPPER | 3 |
| 47077840 | GASKET RADIATOR | 1 |
| 47086225 | GASKET VIS OIL GAUGE | 1 |
| 47259213 | GASKET OIL FILLER CAP | 1 |
| 47310042 | GASKET CYL HD COVER | 1 |
| 47310044 | GASKET CAMCASE COVER | 1 |
| 47310112 | GASKET | 1 |
| 47310113 | GASKET END COVER | 1 |
| 47310207 | GASKET | 1 |
| 47310222 | GASKET | 1 |
| 47310286 | GASKET | 2 |
| 47310297 | GASKET FLANGE | 1 |
| 47310316 | GASKET | 1 |
| 47310986 | GASKET | 1 |
| 47311848 | GASKET | 1 |
| 47311849 | SHIM .008 | 4 |
| 47312142 | GASKET CYL HEAD-GRAFOIL | 1 |
| 47315143 | SHIM GOV HSG .05 | 2 |
| 47315285 | SHIM | 7 |
| 47315750 | SHIM | 10 |
| 47315751 | SHIM | 1 |
| 47317848 | GASKET GOV MAG | 1 |
| 47318051 | O RING F32 F42 | 2 |

| | | |
|-----------------|-----------------------------|---|
| 47313597 | GASKET SET WITTE C | |
| 313-D-46 | GASKET BOWL | 1 |
| 314-46 | GASKET FUEL PUMP | 1 |
| 47001513 | WASHER | 4 |
| 47005170 | GASKET SITE GLASS COVER | 3 |
| 47006435 | SHIM | 4 |
| 47006437 | SHIM | 2 |
| 47008840 | GASKET CARBURETOR | 1 |
| 47008925 | GASKET | 1 |
| 47008935 | GASKET AIR FILTER | 1 |
| 47014040 | GASKET HOPPER | 1 |
| 47043553 | GASKET SUBBASE | 1 |
| 47044840 | GASKET CRANKCASE COVER | 1 |
| 47044940 | GASKET CAMCASE COVER | 1 |
| 47052540 | GASKET VALVE LEVER CASE | 1 |
| 47074870 | WASHER COPPER | 6 |
| 47077740 | GASKET VALVE LEVER CASE COV | 1 |
| 47077840 | GASKET RADIATOR | 1 |
| 47077940 | GASKET GOV COVER | 1 |
| 47086225 | GASKET VIS OIL GAUGE | 1 |
| 47086340 | GASKET PUMP TAPPER COVER | 1 |
| 47147720 | GASKET PUMPBOSSE COVER | 1 |
| 47259213 | GASKET OIL FILLER CAP | 1 |
| 47312474 | GASKET CYL HD GRAFOIL | 1 |
| 47317848 | GASKET GOV MAG | 1 |



Product Code: **WT WITTE PARTS**

| | | |
|----------|---------------------|---|
| 47318218 | GASKET OIL PUMP B12 | 1 |
| 99608260 | O RING E15 6-3/4 | 2 |

| | | |
|-----------------|----------------------------|---|
| 47314956 | GASKET SET B12 | |
| 313-D-46 | GASKET BOWL | 1 |
| 314-46 | GASKET FUEL PUMP | 1 |
| 47001513 | WASHER | 4 |
| 47005170 | GASKET SITE GLASS COVER | 3 |
| 47006430 | GEAR SHIM HOUSING | 4 |
| 47008825 | GASKET CARBURETOR | 1 |
| 47008925 | GASKET | 2 |
| 47043555 | GASKET SUBBASE | 1 |
| 47044825 | GASKET | 1 |
| 47044902 | GASKET CAMCASE COVER | 1 |
| 47052525 | GASKET | 1 |
| 47052527 | GASKET VALVE LEVER CASE | 1 |
| 47074870 | WASHER COPPER | 3 |
| 47077725 | GASKET COVER | 1 |
| 47077730 | GASKET | 1 |
| 47077732 | GASKET VALVE COVER | 1 |
| 47085773 | GASKET CYL SLEEVE | 1 |
| 47086225 | GASKET VIS OIL GAUGE | 1 |
| 47086345 | GASKET TAP ADJ SCREW COVER | 1 |
| 47147720 | GASKET PUMPSHOSS COVER | 1 |
| 47212253 | GASKET RADIATOR | 1 |
| 47312625 | GASKET CYL HD GRAFOIL | 1 |
| 47317848 | GASKET GOV MAG | 1 |
| 47318218 | GASKET OIL PUMP B12 | 1 |
| 47400002 | GASKET HOPPER | 1 |
| 99608254 | O RING 5-3/4 B12 | 2 |

| | | |
|-----------------|---------------------------------|---|
| 47316829 | RING PISTON SERV SET STD | |
| 47316460 | RING OIL CONTROL PISTON | 2 |
| 47316461 | RING COMPRESSION | 3 |

| | | |
|-----------------|-----------------------------|----|
| 47317610 | GASKET SET E-20 | |
| 314-46 | GASKET FUEL PUMP | 1 |
| 47005170 | GASKET SITE GLASS COVER | 2 |
| 47006435 | SHIM | 4 |
| 47006437 | SHIM | 2 |
| 47008840 | GASKET CARBURETOR | 1 |
| 47008935 | GASKET AIR FILTER | 1 |
| 47014040 | GASKET HOPPER | 1 |
| 47044840 | GASKET CRANKCASE COVER | 1 |
| 47052540 | GASKET VALVE LEVER CASE | 1 |
| 47074870 | WASHER COPPER | 3 |
| 47077740 | GASKET VALVE LEVER CASE COV | 1 |
| 47077840 | GASKET RADIATOR | 1 |
| 47082440 | GROMMET PUSH ROD PIPE | 2 |
| 47086225 | GASKET VIS OIL GAUGE | 1 |
| 47086340 | GASKET PUMP TAPPER COVER | 1 |
| 47147720 | GASKET PUMPSHOSS COVER | 1 |
| 47259213 | GASKET OIL FILLER CAP | 1 |
| 47311162 | WASHER | 1 |
| 47312133 | SHIM | 1 |
| 47312134 | SHIM | 13 |
| 47316430 | GASKET CYL HD GRAFOIL | 1 |



Product Code: **WT WITTE PARTS**

| | | |
|-----------------|-------------------------------|---|
| 47316454 | GASKET CAMCASE COVER | 1 |
| 47316457 | O RING VITON | 2 |
| 47316458 | O RING SILICON | 2 |
| 47316503 | GASK FUEL PUMP ADPTR | 1 |
| 47316506 | GASKET RETAINER PLATE | 1 |
| 47316745 | GASKET LUBE OIL PUMP | 1 |
| 47317075 | WASHER COPPER 11/4X25/32X1/16 | 2 |
| 47317848 | GASKET GOV MAG | 1 |
| 68630373 | SEAL OIL | 2 |
| 99237117 | GASKET | 1 |
| 99237207 | O RING 1-3/4 X 1-5/16 | 1 |
| 99607211 | O RING 13/16 X 1- 1/16 BUNA | 2 |
| 99608363 | O RING E20 6-7/8 | 2 |

| | | |
|-----------------|------------------------|---|
| 47870002 | PISTON RING SET | |
| 81-46 | RING PISTON OIL | 2 |
| A-6-118 | RING COMPRESSION | 4 |



ARROW MANUFACTURED
**REPLACEMENT
PARTS**

Caterpillar® Engines

G379 G3304
G398 G3306
 G399

Ford® Engines

300 Industrial Engine
Governor

Waukesha® Engines

F2895 P9390
F3521 145G/F817
F5108 140G/F554
L5790 WAK/1197
 L7042

Gemini® Engines

G26 G40
Compressor Parts

Fairbanks® Engines

ZC-118 ZC-503
ZC-208 ZC-739
 ZC-346

Ajax® Engines

5 x 6½
EA-22, 6½ x 8 CMA
EA-30, 7¼ x 8 CMA
E-30, 7½ x 10 CMA
E-42, 8½ x 10 CMA
DP-60, 9½ x 10 CMA
DP-70/80/160, 11 x 14 CMA
DP-115/230, 13¼ x 16

Piston & Rod Assemblies

180
360
600
800

Arrow Engine Company is in no way associated with Caterpillar®, Ford®, Fairbanks®, Ajax®, Gemini® or Waukesha®. All manufacturers' names and descriptions are for reference only.

OEM

C-Series

*C-46 *C-96
*C-66 *C-106
*C-255

VR-Series

VR-155 VR-310
VR-220 *VR-330
VR-232 *VR-330CF
*VR-260 VR-265
VR-283 *VR-380

A-Series

*A42 *A54 *A62

***K6 Slow Speed Engine**

Lufkin Engines

L-333 L-1770
*L-795 L-2165

Witte Engines

98 E15 F32
B12 E20 F42

Arrow Chemical Pumps

*10 Series (beam operated)
*12 & 13 Series (pneumatic)
*430 Series (electric)
*500 & 510 Series (pneumatic)
*Solar Chempump

***VRC-2 Gas Compressor**

Gas Products

*Volume Tanks
*Vertical & Horizontal Separators
*Suction Scrubbers
*Meter Runs
*Coalscers
*Skids



**ARROW
ENGINE COMPANY**

a TRIMAS company

ARROW ENGINE COMPANY

2301 East Independence
Tulsa, Oklahoma 74110

toll free 800 331-3662

local 918 583-5711

toll free fax in US & Canada 800 266-1481

fax 918 388-3202

www.arrowengine.com

copyright Arrow Engine

* Products currently manufactured by Arrow Engine Company & owned as OEM